

IEOR 4000: Production Management

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Solutions to HW 2, Fall 2004, Prepared by Lin Li

1 (Problem 1)

a)

$$e\left(\frac{a}{T_1^*}\right) = e\left(\frac{a}{T_n^*}\right) \Rightarrow \frac{a}{T_1^*} + \frac{T_1^*}{a} = \frac{a}{T_n^*} + \frac{T_n^*}{a}$$
$$\Rightarrow (T_n^* - T_1^*)a^2 = T_n^*T_1^*(T_n^* - T_1^*) \Rightarrow a^2 = T_n^*T_1^* \quad (\text{since } T_n^* > T_1^*)$$

Thus, $a = \sqrt{T_1^*T_n^*}$.

$$T_1^* + T_n^* - 2\sqrt{T_1^*T_n^*} = (\sqrt{T_1^*} - \sqrt{T_n^*})^2 \geq 0 \Rightarrow \sqrt{T_1^*T_n^*} \leq \frac{T_1^* + T_n^*}{2}$$

So, a is below the average of T_1^* and T_n^* .

$$e\left(\frac{a}{T_1^*}\right) = \frac{1}{2}\left(\frac{\sqrt{T_n^*}}{\sqrt{T_1^*}} + \frac{\sqrt{T_1^*}}{\sqrt{T_n^*}}\right)$$

b) **Claim:** Given the information of T_1^* and T_n^* , the best way to split the items is by $\sqrt{T_1^*T_n^*}$.

Proof: Suppose we will split the items at point x , then the optimal reorder interval for groups $\{T_1^*, T_2^*, \dots, x\}$ and $\{x, \dots, T_n^*\}$ are respectively $a = \sqrt{T_1^*x}$ and $b = \sqrt{T_n^*x}$. To minimize the maximum cost, let $e(a/T_1^*) = e(b/T_n^*)$. Thus,

$$\frac{a}{T_1^*} + \frac{T_1^*}{a} = \frac{b}{T_n^*} + \frac{T_n^*}{b} \Rightarrow \sqrt{\frac{x}{T_1^*}} + \sqrt{\frac{T_1^*}{x}} = \sqrt{\frac{x}{T_n^*}} + \sqrt{\frac{T_n^*}{x}}$$

And, we get $x = \sqrt{T_1^*T_n^*}$. *Q.E.D*

Follow the result in part a), the optimal reorder intervals are

$$a = \sqrt{T_1^* \sqrt{T_1^*T_n^*}} = (T_1^*)^{3/4}(T_n^*)^{1/4}, \text{ and } b = \sqrt{T_n^* \sqrt{T_1^*T_n^*}} = (T_n^*)^{3/4}(T_1^*)^{1/4}$$

2 (Problem 2) Use the ELSP calculator,

- The lower bound on the long run average ordering and holding cost is \$4,895.33
- The optimal rotation order interval is: 0.425yr
- The cost penalty of RS to the lower bound is 10.48%