

$$r_{t+1} = S = IP(t) = IN(t) + IO(t)$$

↓
next inv. ↓
 inv
 on order
 ↓
 inv. position

$$IN(t) = S - IO(t)$$

$$IO(t) = D(t-L, t) = D(t|L)$$

= lead time demand

inv position $D(t|L) \sim$ position (λL)

||

D

In steady state

$$\therefore IN = S - D$$

$$I = IN^+ = (S - D)^+$$

$$B = IN^- = (D - S)^+$$

$$G(s) = \mu E (s - D)^+ + \lambda E (D - S)^+$$

News vendor Problem

In optimal base stock level S^* is given by the

smallest integer such that

$$P_r(D \leq S) \geq \frac{b}{b+n} \quad \circ$$

$$A = P_r(B > 0)$$

$$= P_r((D-S)^+ > 0)$$

$$= P_r(D > S)$$

$$= 1 - P_r(D \leq S)$$

$$\leq \frac{n}{b+n} \quad \circ$$

$$E_x \quad b = 19k \Rightarrow A \leq \frac{1}{20},$$

$$b = 99k \Rightarrow A \leq \frac{1}{100}.$$

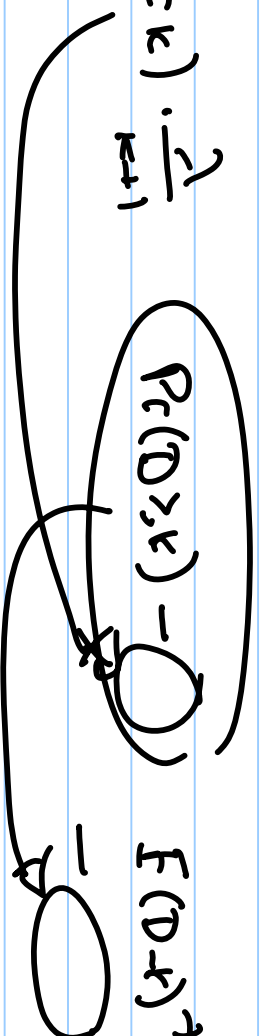
$$k \quad P_r(D=k) \quad P_r(D > k) \quad E(D-k)^+$$

$$0 \quad Q^{-1} \quad 1 - Q^{-1} \quad \lambda$$

$$1 \quad Q^{-1} \frac{\lambda}{\mu} \quad 1 - Q^{-1} - Q^{-1} \frac{\lambda}{\mu} \quad \lambda - (1 - Q^{-1})\lambda$$

$$k \quad P_r(D=k) \quad P_r(D > k) \quad E(D-k)^+$$

$$k+1 \quad P_r(D=k) \cdot \frac{\lambda}{\mu^{k+1}} \quad P_r(D > k) - Q^{-1} \quad E(D-k)^+$$



$$E(D-k)^+ = \sum_{j=k}^{\infty} P_c(D > j)$$

$$\begin{aligned} G_j(k) &= h E(k-D)^+ + b E(D-k)^+ \\ &= h(k-\lambda) + (h+b) E(D-k)^+ \end{aligned}$$

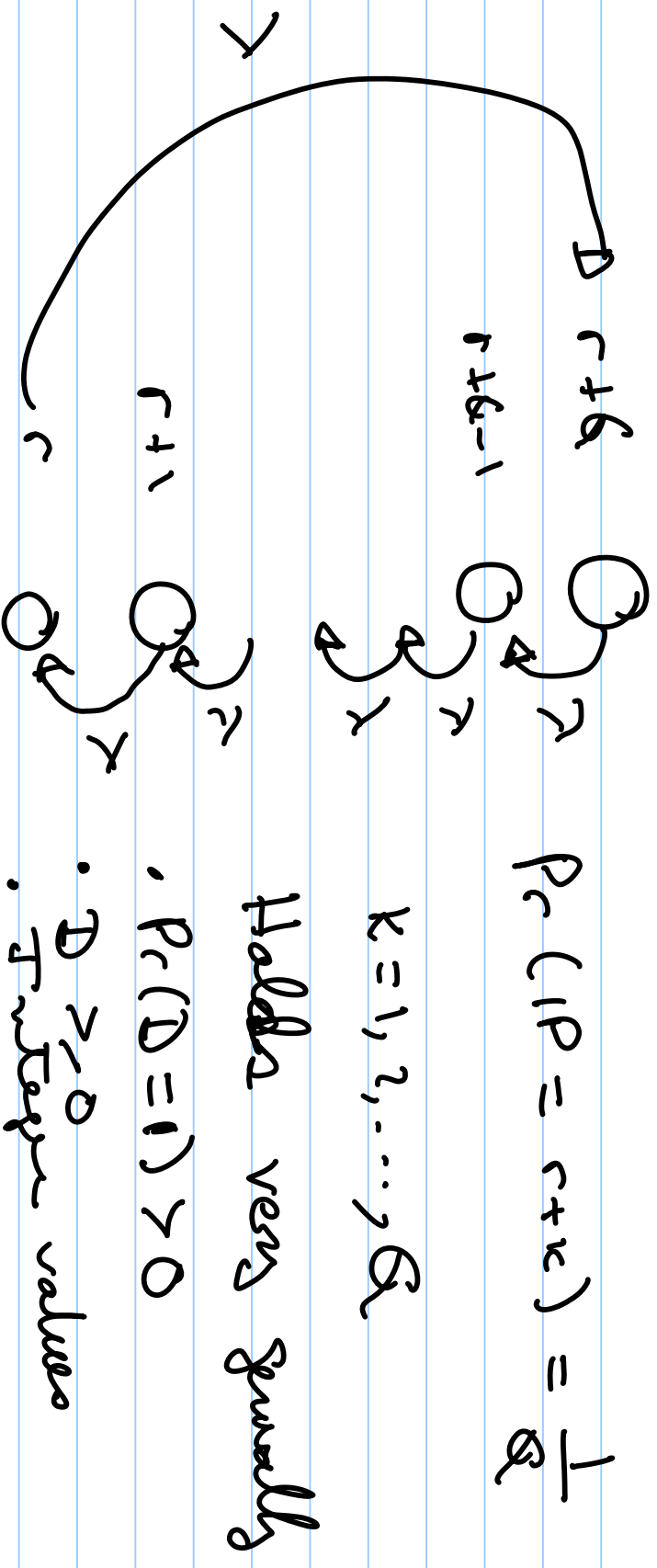
$$E(k-D)^+ = k-\lambda + E(D-k)^+$$

59 12.75907

$$S^x = S^q, \quad G(S^q) = 12.76$$

What if \mathcal{Q} is positive?

$$IP \sim \mathcal{U} \{r+1, \dots, r+\mathcal{Q}\}$$



$$C(2, 6) = \frac{k\lambda}{2} + \frac{1}{2} \sum_{i=1}^8 G(i)$$

To find optimal $C(8, r)$ policy.

First minimize over r , a.s.
obtain $r(G)$ and then
optimize over Q .

G_{1k} = k th smallest value of $G(i)$

$$C(Q) = C(Q, r(Q)) = \frac{k\lambda}{Q} + \frac{1}{Q} \sum_{k=1}^Q G_k$$

$$C(Q+1) = \frac{k\lambda}{Q+1} + \frac{1}{Q+1} \sum_{k=1}^{Q+1} G_k$$

$$C(s_{i+1}) = \frac{Q}{s_{i+1}} \left[\frac{k_1}{Q} + \frac{1}{Q} \sum_{k=1}^n s_k \right]$$

$$+ \frac{1}{s_{i+1}} s_{i+1}$$

$$C(s_{i+1}) = \frac{Q}{s_{i+1}} C(s) + \frac{1}{s_{i+1}} s_{i+1}$$

$$C(s_{i+1}) < C(s)$$

if and only if $s_{i+1} < C(s)$

$\rho \in \mathbb{Q}$ while $C(\rho) \neq \mathbb{Z}$

Stop when $C(\rho) \neq \rho$ for first time.

$$C(\rho) = \frac{K_X + \sum_{k=1}^Q S_k}{Q}$$

Additional restriction:

/



$$C(x) = \frac{1}{\delta} \int_{r(x)}^{r(x)+\delta} \epsilon(y) dy$$

= $\frac{1}{\delta}$ [area of rect]

$$\frac{C(\omega)}{C(\omega^*)} \leq \frac{1}{2} \left(\frac{\sigma}{\sigma^*} + \frac{\sigma^*}{\sigma} \right)$$

less sensitive than
the EOE (=).

Formula:

$$C_d = \sqrt{\frac{2k\lambda}{\frac{h\nu}{m\nu}}} \quad \text{Cost of } 209$$

$$G_1 = \min_{\theta} \{ G(\theta) \}$$

= non-squared cost

$$\min_{\theta} G(\theta) \leq$$

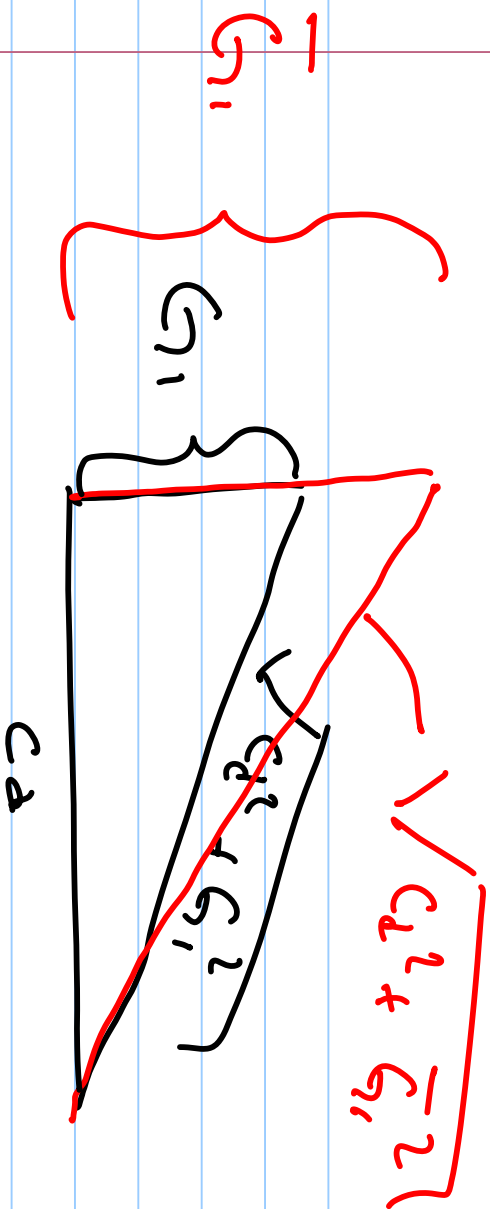
$$c \sqrt{nb} = \bar{G}_1$$

⚡

Scarf's

Upper Bound.

$$\sqrt{c_D^2 + G_1^2} \leq C(\theta^*) \leq \sqrt{c_D^2 + \bar{G}_1^2}$$



Quick & Dirty Heuristics

$$Q = \sqrt{2} \underbrace{Q_D}_{\text{DOR}}$$

$$\frac{C(\sqrt{2} Q_D)}{C(Q^x)} \leq 1.06$$



Next time

- (S, S) polymer
- multi-echelon models.