

A Data-Driven Model
of an Appointment-Generated Arrival Process
at an Endocrinology Outpatient Clinic

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joint work with

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Medical Center, Seoul, Korea

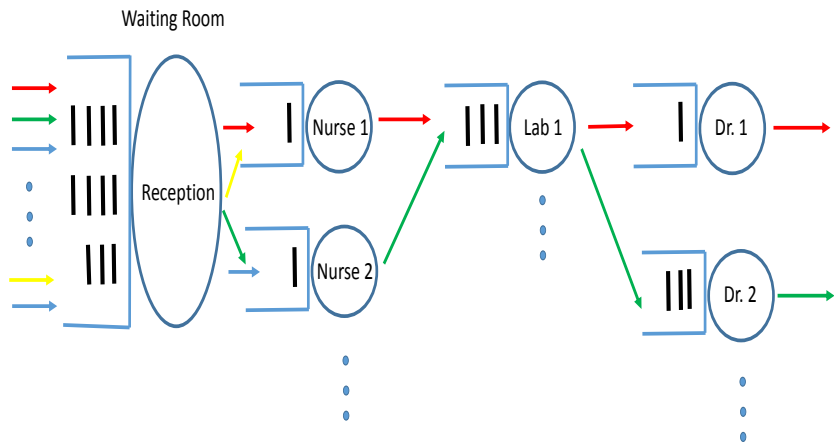
Modeling Outpatient Clinics: A Long History

- Bailey, N. T. J. 1952. A Study of Queues and Appointment Systems in Hospital Outpatient Departments, with Special Reference to Waiting Times. *Journal of the Royal Statistical Society* A14:185-199.
- Welch, J. D., N. T. J. Bailey. 1952. Appointment Systems in Hospital Outpatient Departments, *Lancet* May 31:1105-1108.
- **Fetter, R. B., J. D. Thompson. 1965. The Simulation of Hospital Systems. *Operations Research* 13(5):689-711.**
- **Jun, J. B., S. H. Jacobson, J. R. Swisher. 1999. Application of Discrete-Event Simulation in Health Care Clinics: A Survey. *The Journal of the Operational Research Society* 50(2):109-123. (117 refs., 610 citations)**
- Swisher, J. R., S. H. Jacobson, J. B. Jun, O. Balci. 2001. Modeling and Analyzing a Physician Clinic Environment Using Discrete-Event (Visual) Simulation. *Computers and Operations Research* 28: 105-125.
- Chand, S., H. Moskowitz, J. B. Norris, S. Shade, D. R. Willis. 2009. Improving Patient Flow at an Outpatient Clinic: Study of Sources of Variability and Improvement Factors. *Health Care Management Science* 12:325-340.

What Was Done **Before** and What We Have Done **Now**

- Summary of the Literature
 - Common **Goal**: Improve performance, e.g., reduce congestion.
 - Common **Model**: Complex multi-class open network of queues
 - Common **Analysis Tool**: Simulation
- Focus of the Current Work
 - **Probe deeply into a patient arrival process.**
 - Better understand what arrival process model is appropriate.
 - **What is a good stochastic model?**
 - Provide template for better appointment-generated arrival process modeling.

A Clinic as a Network of Queues

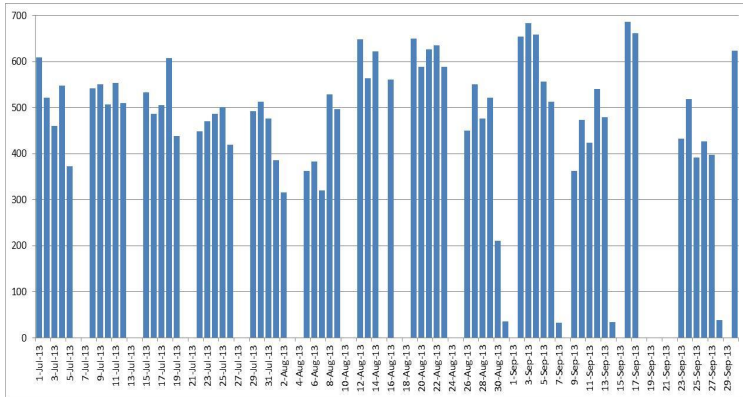


Data from an Endocrinology Outpatient Clinic

Samsung Medical Center, Seoul, Korea

- **Endocrinology**: deals with endocrine system (glands that excrete hormones into the blood stream)
- Three months: July 1-September 30, 2013
- Appointments to see one of sixteen doctors
 - day and time when appointment made, when scheduled, and if the patient came
- Outpatient only (within one day)
- 39,253 entries; 8500 cancel, 3000 no shows: **27,800 show up**

Total Daily Arrivals for All 16 Doctors Over 62 Days



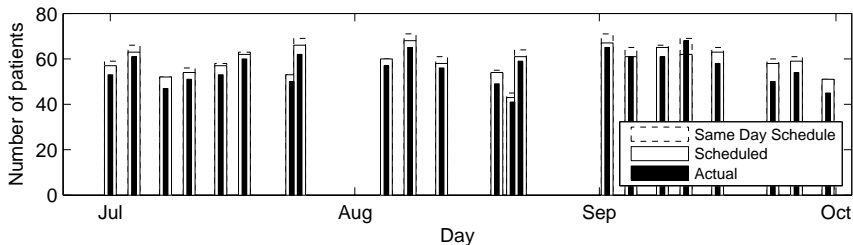
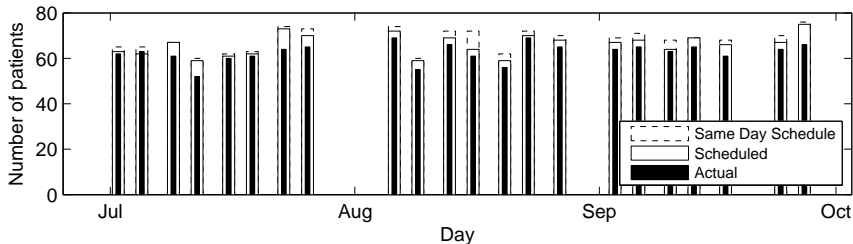
Focus on One Doctor: Doctor 9

22 morning shifts

8:00am-1:00pm

Average of 66 patients per day
(relatively large scale)

22 am shifts and 22 pm shifts for Doctor 9



Sources of Randomness

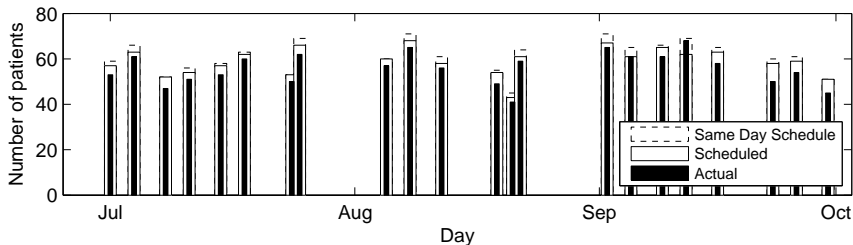
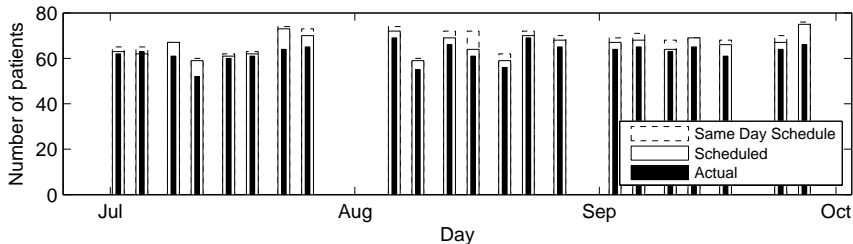
- **filling schedule over time**
- **adherence to the schedule**
 - **no shows**
 - **extra unscheduled arrivals**
 - **lateness or earliness**

Sources of Randomness

- **filling schedule over time**
- **adherence to the schedule**
 - no shows
 - extra unscheduled arrivals
 - lateness or earliness
- **Our main conclusion for this clinic:**

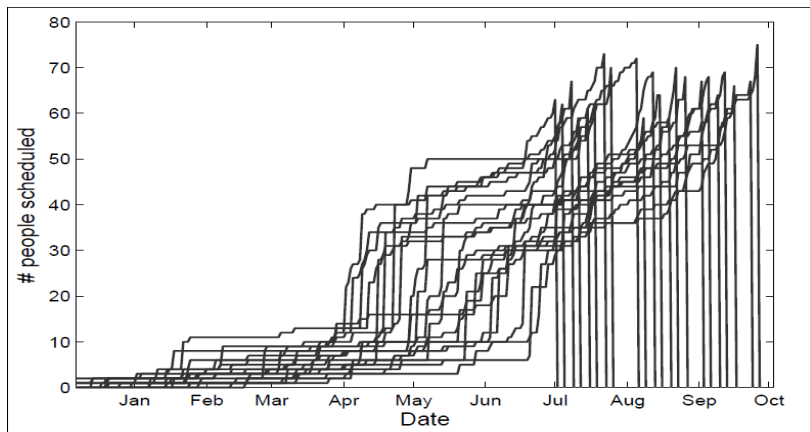
The greatest source of randomness is the schedule itself.
(The schedule is defined at the end of the previous day.)
- **The schedule can be managed!!**

22 am shifts and 22 pm shifts for Doctor 9

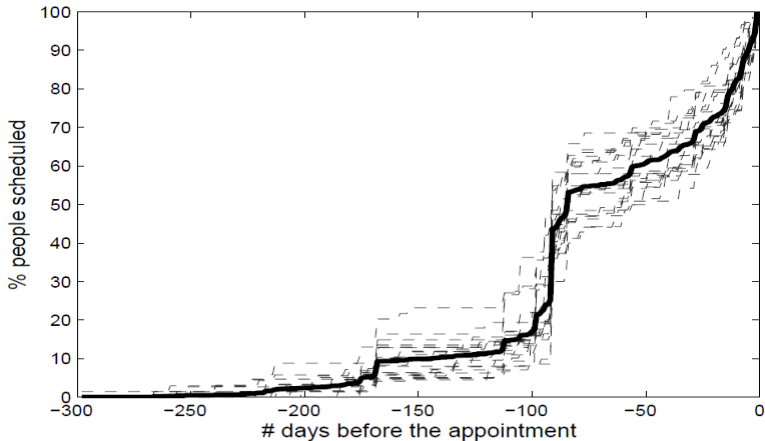


Evolution of the Schedules for Doctor 9: 22 am Shifts

Evolution of the Schedules for Doctor 9: 22 am Shifts



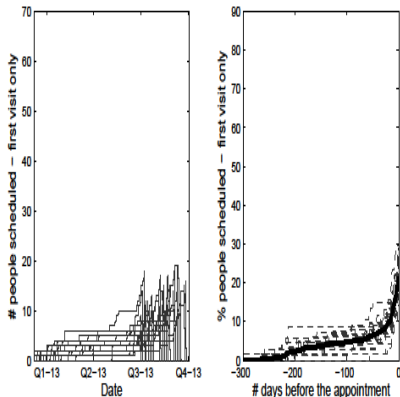
When the Schedule is Made: Number of Days Before



Evolution of Schedule: First Visits vs. Repeat Visits

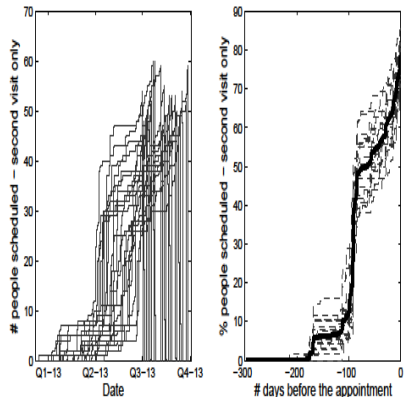
First Visits

22%



Repeat Visits

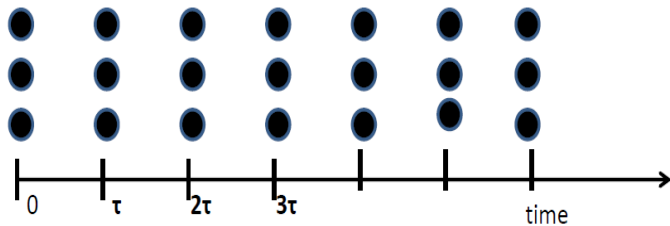
78%



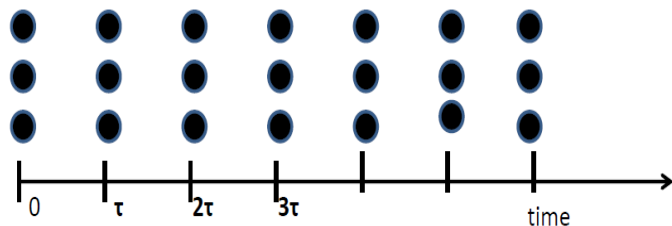
Schedule for Doctor 9 for 22 am Shifts

| time slot | 22 days in July-October 2013 | | | | | | | | | | | | | | | | | | | | | | | | | | | | Avg | Var | Var/Avg | | |
|---------------------|------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---|---|---|------|-------------------|-------|------|------|---------|--|--|
| 7:50 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | |
| 8:00 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0.32 | 0.23 | 0.71 | | |
| 8:10 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.05 | 0.05 | 1.00 | | | |
| 8:20 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | | | | |
| 8:30 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | | | | |
| 8:40 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | | | | |
| 8:50 | 3 | 4 | 5 | 4 | 4 | 4 | 4 | 4 | 4 | 1 | 3 | 2 | 1 | 4 | 2 | 4 | 4 | 2 | 4 | 5 | 4 | 3 | 3 | 4 | 3 | 3 | 3 | 3.41 | 1.30 | 0.38 | | | |
| 9:00 | 3 | 4 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 2 | 3 | 4 | 3 | 2 | 3 | 4 | 2 | 2 | 2 | 2 | 2 | 2.77 | 0.47 | 0.17 | | | | |
| 9:10 | 3 | 3 | 3 | 2 | 2 | 2 | 4 | 2 | 2 | 3 | 2 | 3 | 2 | 3 | 3 | 2 | 2 | 3 | 2 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 2.59 | 0.35 | 0.13 | | | | |
| 9:20 | 2 | 2 | 4 | 2 | 3 | 2 | 3 | 2 | 2 | 3 | 3 | 2 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 2 | 3 | 2 | 3 | 2 | 2.59 | 0.35 | 0.13 | | | | |
| 9:30 | 3 | 2 | 3 | 4 | 3 | 3 | 4 | 3 | 3 | 3 | 3 | 3 | 1 | 3 | 2 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2.77 | 0.47 | 0.17 | | | | |
| 9:40 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 3 | 3 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2.36 | 0.24 | 0.10 | | | | |
| 9:50 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 2 | 2 | 3 | 3 | 2.77 | 0.18 | 0.07 | | | | |
| 10:00 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 4 | 4 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.91 | 0.28 | 0.10 | | | | |
| 10:10 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.91 | 0.09 | 0.03 | | | |
| 10:20 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 2 | 3 | 2 | 3 | 4 | 3 | 3 | 3 | 3 | 3 | 3 | 2.82 | 0.25 | 0.09 | | | | |
| 10:30 | 3 | 2 | 3 | 3 | 3 | 2 | 4 | 2 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 4 | 3 | 3 | 2 | 4 | 3 | 3 | 2.82 | 0.35 | 0.12 | | | | |
| 10:40 | 3 | 1 | 3 | 3 | 3 | 1 | 3 | 2 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 1 | 3 | 2 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 2 | 2.45 | 0.55 | 0.22 | | | | |
| 10:50 | 2 | 3 | 3 | 3 | 1 | 2 | 3 | 2 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.68 | 0.32 | 0.12 | | | | |
| 11:00 | 3 | 2 | 3 | 2 | 3 | 2 | 3 | 2 | 2 | 4 | 4 | 4 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 4 | 3 | 4 | 3 | 4 | 3 | 2.95 | 0.52 | 0.18 | | | | |
| 11:10 | 3 | 3 | 3 | 1 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 1 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.64 | 0.43 | 0.16 | | | | |
| 11:20 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.91 | 0.18 | 0.06 | | | | |
| 11:30 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 2.77 | 0.18 | 0.07 | | | | |
| 11:40 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 1 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 2 | 3 | 2 | 2.68 | 0.32 | 0.12 | | | | |
| 11:50 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 2 | 3 | 2 | 4 | 3 | 3 | 2 | 2 | 3 | 3 | 1 | 3 | 3 | 1 | 3 | 3 | 3 | 2.68 | 0.42 | 0.16 | | | | |
| 12:00 | 2 | 3 | 3 | 2 | 3 | 3 | 4 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 4 | 2 | 2 | 3 | 4 | 2.86 | 0.31 | 0.11 | | | | |
| 12:10 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 4 | 3 | 1 | 2 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 2.68 | 0.42 | 0.16 | | | | |
| 12:20 | 2 | 4 | 3 | 2 | 3 | 3 | 3 | 4 | 3 | 3 | 3 | 2 | 2 | 3 | 2 | 3 | 1 | 3 | 1 | 4 | 3 | 3 | 3 | 3 | 3 | 3 | 2.77 | 0.66 | 0.24 | | | | |
| 12:30 | 2 | 1 | 0 | 0 | 0 | 3 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 3 | 2 | 3 | 2 | 4 | 3 | 1 | 2 | 3 | 1 | 2 | 3 | 3 | 2.14 | 1.27 | 0.59 | | | | |
| 12:40 | 0 | 0 | 0 | 0 | 0 | 2 | 2 | 4 | 3 | 0 | 3 | 2 | 1 | 2 | 3 | 3 | 4 | 2 | 3 | 0 | 0 | 3 | 1 | 2 | 3 | 4 | 1.68 | 2.13 | 1.27 | | | | |
| 12:50 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 4 | 0 | 0 | 0 | 0 | 0 | 3 | 4 | 0 | 2 | 0 | 4 | 0 | 0 | 4 | 0 | 0 | 4 | 1.00 | 2.67 | 2.67 | | | | | |
| 13:00 | 1 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.09 | 0.09 | 0.95 | | | | |
| Daily Total | 63 | 62 | 67 | 59 | 61 | 62 | 73 | 70 | 72 | 59 | 69 | 64 | 59 | 70 | 68 | 67 | 68 | 64 | 69 | 66 | 67 | 75 | | | | | 66.09 | 21.32 | 0.32 | | | | |
| [8:50, 12:20] Total | 60 | 61 | 67 | 59 | 60 | 57 | 67 | 60 | 61 | 57 | 63 | 60 | 56 | 62 | 57 | 61 | 60 | 58 | 59 | 65 | 64 | 64 | | | | | 60.82 | 9.77 | 0.16 | | | | |
| All slot avg | 2.0 | 2.0 | 2.2 | 1.9 | 2.0 | 2.0 | 2.4 | 2.3 | 2.3 | 1.9 | 2.2 | 2.1 | 1.9 | 2.3 | 2.2 | 2.2 | 2.2 | 2.1 | 2.2 | 2.1 | 2.2 | 2.4 | | | | | 2.07 | 1.73 | 0.84 | | | | |
| All slot var | 1.5 | 1.9 | 2.2 | 1.9 | 1.8 | 1.5 | 1.8 | 1.3 | 1.5 | 1.7 | 1.5 | 1.5 | 1.6 | 1.5 | 1.3 | 1.7 | 1.8 | 1.6 | 1.6 | 2.2 | 1.8 | 1.6 | | | | | (across all days) | | | | | | |
| All slot var/avg | 0.7 | 1.0 | 1.0 | 1.0 | 0.9 | 0.8 | 0.8 | 0.6 | 0.6 | 0.9 | 0.7 | 0.7 | 0.8 | 0.6 | 0.6 | 0.8 | 0.8 | 0.8 | 0.7 | 1.1 | 0.8 | 0.7 | | | | | | | | | | | |
| [8:50, 12:20] avg | 2.7 | 2.8 | 3.0 | 2.7 | 2.7 | 2.6 | 3.0 | 2.7 | 2.8 | 2.6 | 2.9 | 2.7 | 2.5 | 2.8 | 2.6 | 2.8 | 2.7 | 2.6 | 2.7 | 3.0 | 2.9 | 2.9 | | | | | 2.76 | 0.42 | 0.15 | | | | |

Ideal Deterministic Framework



Ideal Deterministic Framework



- Roughly see between 8:50am and 12:20pm
- $v = 22$ batches of $\beta = 3$ patients arrive every $\tau = 10$ minutes
- daily total: $N = v\beta = 66$
- Total Time: $T = (v - 1)\tau = 210$ minutes (3.5 hours)

At-Capacity (AC) Days and Overloaded (OL) Days

- OL occurs before and after main time interval
8:50am-12:20pm
- A day with 5 or more scheduled arrivals after 12:20pm is said to be OL.
- In data there are 10 AC Days and 12 OL Days.
- Model: Status of days are IID Bernoulli with $P(OL) = 12/22$.

Schedule for Doctor 9 for 22 am Shifts

| time slot | 22 days in July-October 2013 | | | | | | | | | | | | | | | | | | | | | | | | | | | | Avg | Var | Var/Avg | | |
|---------------------|------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---|---|---|------|-------------------|-------|------|------|---------|--|--|
| 7:50 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | |
| 8:00 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0.32 | 0.23 | 0.71 | | |
| 8:10 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.05 | 0.05 | 1.00 | | | |
| 8:20 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | | | | |
| 8:30 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | | | | |
| 8:40 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.00 | | | | | |
| 8:50 | 3 | 4 | 5 | 4 | 4 | 4 | 4 | 4 | 4 | 1 | 3 | 2 | 1 | 4 | 2 | 4 | 4 | 2 | 4 | 5 | 4 | 3 | 3 | 4 | 3 | 3 | 3 | 3.41 | 1.30 | 0.38 | | | |
| 9:00 | 3 | 4 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 2 | 3 | 4 | 3 | 2 | 3 | 4 | 2 | 2 | 2 | 2 | 2 | 2.77 | 0.47 | 0.17 | | | | |
| 9:10 | 3 | 3 | 3 | 2 | 2 | 2 | 4 | 2 | 2 | 3 | 2 | 3 | 2 | 3 | 3 | 2 | 2 | 3 | 2 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 2.59 | 0.35 | 0.13 | | | | |
| 9:20 | 2 | 2 | 4 | 2 | 3 | 2 | 3 | 2 | 2 | 3 | 3 | 2 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 2 | 3 | 2 | 3 | 2 | 2.59 | 0.35 | 0.13 | | | | |
| 9:30 | 3 | 2 | 3 | 4 | 3 | 3 | 4 | 3 | 3 | 3 | 3 | 3 | 1 | 3 | 2 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2.77 | 0.47 | 0.17 | | | | |
| 9:40 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 3 | 3 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2.36 | 0.24 | 0.10 | | | | |
| 9:50 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 2 | 2 | 3 | 3 | 2.77 | 0.18 | 0.07 | | | | |
| 10:00 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 4 | 4 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.91 | 0.28 | 0.10 | | | | |
| 10:10 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.91 | 0.09 | 0.03 | | | |
| 10:20 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 2 | 3 | 2 | 3 | 4 | 3 | 3 | 2 | 3 | 4 | 3 | 2.82 | 0.25 | 0.09 | | | | |
| 10:30 | 3 | 2 | 3 | 3 | 3 | 2 | 4 | 2 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 4 | 3 | 3 | 2 | 4 | 3 | 3 | 2.82 | 0.35 | 0.12 | | | | |
| 10:40 | 3 | 1 | 3 | 3 | 3 | 1 | 3 | 2 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 1 | 3 | 2 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 2 | 2.45 | 0.55 | 0.22 | | | | |
| 10:50 | 2 | 3 | 3 | 3 | 1 | 2 | 3 | 2 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.68 | 0.32 | 0.12 | | | | |
| 11:00 | 3 | 2 | 3 | 2 | 3 | 2 | 3 | 2 | 2 | 4 | 4 | 4 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 4 | 3 | 4 | 3 | 4 | 3 | 2.95 | 0.52 | 0.18 | | | | |
| 11:10 | 3 | 3 | 3 | 1 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 1 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2.64 | 0.43 | 0.16 | | | | |
| 11:20 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 4 | 2.91 | 0.18 | 0.06 | | | | |
| 11:30 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 2 | 2 | 3 | 2 | 2 | 3 | 2.77 | 0.18 | 0.07 | | | | |
| 11:40 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 1 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 2 | 3 | 2.68 | 0.32 | 0.12 | | | | |
| 11:50 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 2 | 3 | 2 | 4 | 3 | 3 | 2 | 2 | 3 | 3 | 1 | 3 | 3 | 1 | 3 | 3 | 3 | 2.68 | 0.42 | 0.16 | | | | |
| 12:00 | 2 | 3 | 3 | 2 | 3 | 3 | 4 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 4 | 2 | 2 | 3 | 4 | 2.86 | 0.31 | 0.11 | | | | |
| 12:10 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 4 | 3 | 1 | 2 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 3 | 2.68 | 0.42 | 0.16 | | | | |
| 12:20 | 2 | 4 | 3 | 2 | 3 | 3 | 3 | 4 | 3 | 3 | 3 | 2 | 2 | 3 | 2 | 3 | 1 | 3 | 1 | 4 | 3 | 3 | 2 | 3 | 3 | 3 | 2.77 | 0.66 | 0.24 | | | | |
| 12:30 | 2 | 1 | 0 | 0 | 0 | 3 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 3 | 2 | 3 | 2 | 4 | 3 | 1 | 2 | 3 | 1 | 2 | 3 | 3 | 2.14 | 1.27 | 0.59 | | | | |
| 12:40 | 0 | 0 | 0 | 0 | 0 | 2 | 2 | 4 | 3 | 0 | 3 | 2 | 1 | 2 | 3 | 3 | 4 | 2 | 3 | 0 | 0 | 3 | 1 | 2 | 3 | 4 | 1.68 | 2.13 | 1.27 | | | | |
| 12:50 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 4 | 0 | 0 | 0 | 0 | 0 | 3 | 4 | 0 | 2 | 0 | 4 | 0 | 0 | 4 | 0 | 0 | 4 | 1.00 | 2.67 | 2.67 | | | | | |
| 13:00 | 1 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.09 | 0.09 | 0.95 | | | | |
| Daily Total | 63 | 62 | 67 | 59 | 61 | 62 | 73 | 70 | 72 | 59 | 69 | 64 | 59 | 70 | 68 | 67 | 68 | 64 | 69 | 66 | 67 | 75 | | | | | 66.09 | 21.32 | 0.32 | | | | |
| [8:50, 12:20] Total | 60 | 61 | 67 | 59 | 60 | 57 | 67 | 60 | 61 | 57 | 63 | 60 | 56 | 62 | 57 | 61 | 60 | 58 | 59 | 65 | 64 | 64 | | | | | 60.82 | 9.77 | 0.16 | | | | |
| All slot avg | 2.0 | 2.0 | 2.2 | 1.9 | 2.0 | 2.0 | 2.4 | 2.3 | 2.3 | 1.9 | 2.2 | 2.1 | 1.9 | 2.3 | 2.2 | 2.2 | 2.2 | 2.1 | 2.2 | 2.1 | 2.2 | 2.4 | | | | | 2.07 | 1.73 | 0.84 | | | | |
| All slot var | 1.5 | 1.9 | 2.2 | 1.9 | 1.8 | 1.5 | 1.8 | 1.3 | 1.5 | 1.7 | 1.5 | 1.5 | 1.6 | 1.5 | 1.3 | 1.7 | 1.8 | 1.6 | 1.6 | 2.2 | 1.8 | 1.6 | | | | | (across all days) | | | | | | |
| All slot var/avg | 0.7 | 1.0 | 1.0 | 1.0 | 0.9 | 0.8 | 0.8 | 0.6 | 0.6 | 0.9 | 0.7 | 0.7 | 0.8 | 0.6 | 0.6 | 0.8 | 0.8 | 0.8 | 0.7 | 1.1 | 0.8 | 0.7 | | | | | | | | | | | |
| [8:50, 12:20] avg | 2.7 | 2.8 | 3.0 | 2.7 | 2.7 | 2.6 | 3.0 | 2.7 | 2.8 | 2.6 | 2.9 | 2.7 | 2.5 | 2.8 | 2.6 | 2.8 | 2.7 | 2.6 | 2.7 | 3.0 | 2.9 | 2.9 | | | | | 2.76 | 0.42 | 0.15 | | | | |

Scheduled Batch Sizes in Time Slots

- $B_{s,j}$ is number of scheduled arrivals in time slot j
- During the main time period 8:50am-12:20pm, IID random variables (independence tested)
- with the [estimated batch-size distribution](#):

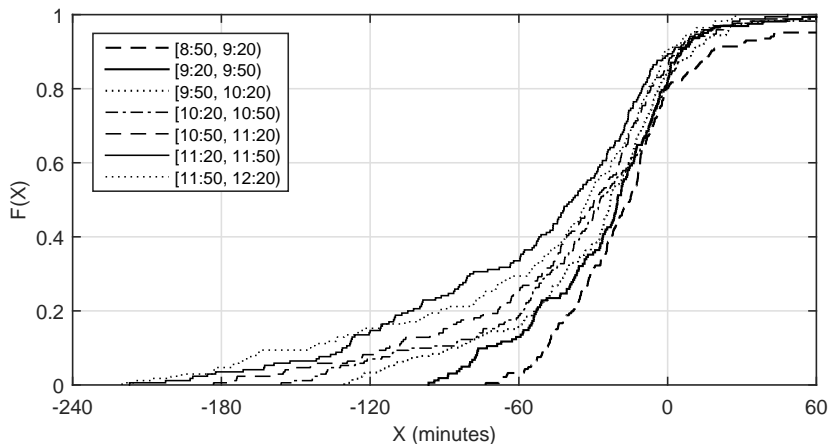
| number k | $\hat{P}(B_{s,j} = k)$ | | | | |
|---------------------|------------------------|------|------|------|-------|
| | 1 | 2 | 3 | 4 | 5 |
| 10 at-capacity days | 0.04 | 0.25 | 0.63 | 0.07 | 0.01 |
| 12 overloaded days | 0.02 | 0.27 | 0.63 | 0.08 | |
| All days | 0.03 | 0.26 | 0.63 | 0.08 | 0.004 |

No-Shows and Unscheduled Arrivals

- Both are relatively rare.
- Model: No-shows IID Bernoullis, i.e., each scheduled arrival is a no show with $P(\text{NoShow}) = 0.08$
- Unscheduled arrivals defined as actual arrivals not in schedule. (The schedule is defined at the end of the previous day.)
- On average, 2.18 unscheduled arrivals, of which 1.95 arrive.
- Unscheduled modelled as extra low-rate Poisson process.

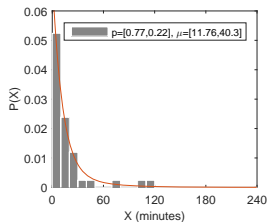
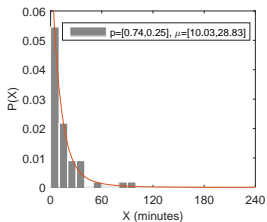
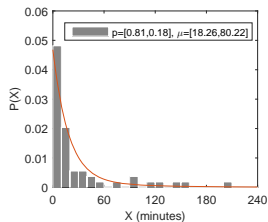
Pattern of Arrivals Over the Day

Lateness Empirical CDF's in 7 Half Hours: stochastically ordered!



Lateness Histograms and Hyperexponential Fits

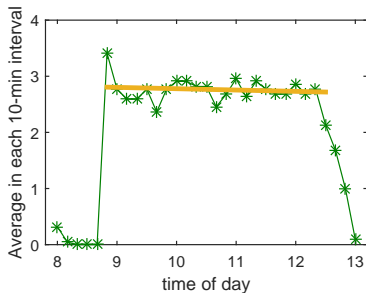
- fit $P(X > 0)$, $P(X \geq -x|X < 0)$ and $P(X \leq x|X > 0)$ to data
- Parametric models for conditional lateness cdf's



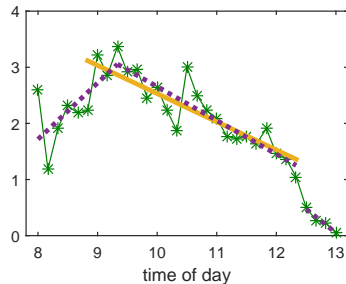
Average Number of Arrivals Per Time Slot

- Excess earliness affects the overall arrival rate.

Scheduled



Actual



Summary: Data Analysis and Model Construction

- Randomness in the Schedule
 - At-capacity days versus overloaded days (with extra scheduled outside main time interval)
 - Batch size distribution in the main interval (same for AC days and OL days)
 - Batch size distributions outside the main interval
 - Dispersion of Daily Total (variance/mean) = 0.3
 - Dispersion of daily totals same as for actual arrivals.
- Adherence to the Schedule
 - No-shows are low-probability events.
 - Extra unscheduled arrivals are rare.
 - Significant deviations due to lateness and, mostly, earliness.
 - Altered arrival rate over the day.

Thank you!!

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- Candidate: Nonhomogeneous Poisson process (NHPP)

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References: Previous and Current Talk

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