

# A new closed-form kinematics of the generalized 3-DOF spherical parallel manipulator

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## SUMMARY

This paper presents a new method to analyze the closed-form kinematics of a generalized three-degree-of-a-freedom spherical parallel manipulator. Using this analytical method, concise and uniform solutions are achieved. Two special forms of the three-degree-of-freedom spherical parallel manipulator, i.e. right-angle type and a decoupled type, are also studied and their unique and interesting properties are investigated, followed by a numerical example.

**KEYWORDS:** Closed-form kinematics; Spherical parallel manipulator; 3-DOF; Two types.

## 1. INTRODUCTION

A parallel manipulator consists of a moving platform, a basis platform, and several branches connecting both platforms through appropriate kinematic joints with actuators. Compared with the more commonly used serial manipulators, the parallel one has attractive advantages in accuracy, rigidity, capacity, and load-to-weight ratio. Six-DOF spatial parallel manipulators have been widely discussed. 3-DOF spherical parallel manipulator (SPM), however, can serve as a compact orientation unit with high stiffness. Potential usage includes as a robotic wrist, or as a mechanism for orientation of machine tool beds and workpieces, solar panels, radar antennas, telescopes, and artificial hips in biomedical engineering.

SPM has attracted the attention of researchers over the past decade. Asada and Cro Grauito in 1985 suggested to use it as a robot wrist.<sup>1</sup> Using it, Cox and Tesar<sup>2</sup> designed a robot shoulder; Kim and Tesar<sup>3</sup> realized a force reflecting manual controller; Yi, Freeman, and Tesar<sup>4</sup> studied the redundantly actuated mechanisms; Gosselin and Angeles<sup>5-7</sup> investigated the optimal kinematic parameters, singularity and incompletely specified tasks; Gosselin and Lavoie<sup>8</sup> gave a kinematic design. The closed-form kinematics of a 3-DOF SPM is relatively more complex than that of a 3-DOF serial manipulator. It is interesting to note that more work has been published on 6-DOF spatial parallel manipulators than 3-DOF SPM. Gosselin, Sefrioni, and Richard<sup>9-10</sup> studied the kinematics of several 3-DOF SPM's. This paper presents the kinematics of a more generalized SPM, using spherical analytical theory<sup>11</sup> and the more concise and uniform solution. This paper also analyzes two special types of 3-DOF SPMs which are of the right-angle type and of the

decoupled type, using the screw theory<sup>12</sup> and the existent principle of rotatable axis.<sup>13,14</sup> Their special properties are investigated and illustrated further through numerical examples.

## 2. STRUCTURE, COORDINATE SYSTEM, AND GEOMETRY

A 3-DOF SPM consists of a fixed pyramid,  $Ob_1b_2b_3$ , a moving pyramid,  $Om_1m_2m_3$ , and three spherical serial chains,  $b_i c_i m_i$  ( $i=1,2,3$ ) as shown in Figure 1. Each of the chains in turn consists of two links,  $b_i c_i$  and  $c_i m_i$ , and three revolute joints  $b_i$ ,  $c_i$ , and  $m_i$ . All the axes of revolute pairs intersect at a common point  $O$ , and the nine points  $b_1 b_2 b_3$ ,  $m_1 m_2 m_3$ ,  $c_1 c_2 c_3$  are all on a unit spherical surface. In general, both triangles,  $b_1b_2b_3$  and  $m_1m_2m_3$ , are non-equilateral. The angles between adjacent joint axes in pyramids and in chains are not equal to each other, that is,  $\gamma_{11} \neq \gamma_{12} \neq \gamma_{13}$ ,  $\gamma_{21} \neq \gamma_{22} \neq \gamma_{23}$ , and  $\alpha_{i1} \neq \alpha_{i2}$  ( $i=1,2,3$ ) where

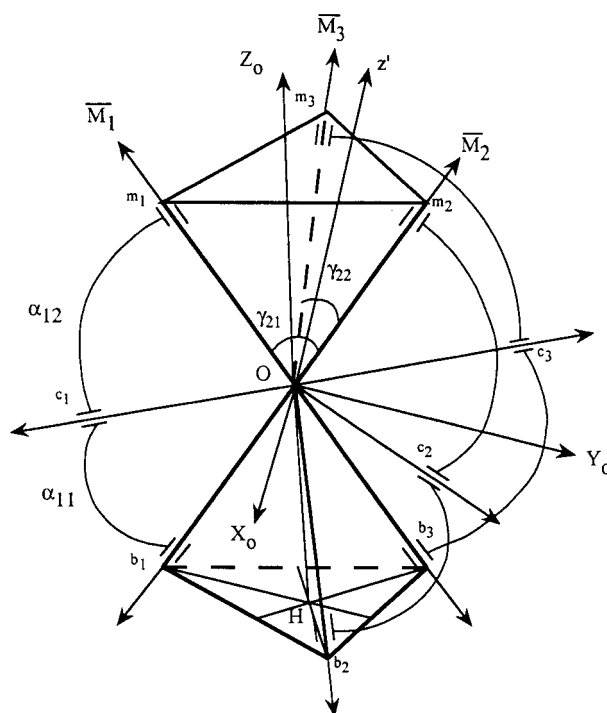


Fig. 1. A 3-DOF Spherical Parallel Manipulator.

$\gamma_{11}$ ,  $\gamma_{12}$ , and  $\gamma_{13}$  are the angles between  $Ob_1$  and  $Ob_2$ ,  $Ob_2$  and  $Ob_3$ , and  $Ob_3$  and  $Ob_1$ , respectively,  $\gamma_{21}$ ,  $\gamma_{22}$  and  $\gamma_{23}$  the angles between  $Om_1$  and  $Om_2$ ,  $Om_2$  and  $Om_3$ , and  $Om_3$  and  $Om_1$ , respectively  $\alpha_{i1}$  the angle between  $Ob_i$  and  $Oc_i$ , and  $\alpha_{i2}$  the angle between  $Oc_i$  and  $Om_i$ , as shown in Figure 2. This represents a very general case. The 3-DOF spherical mechanism has three independent actuators, which are attached to the fixed pyramid and actuate the first link,  $b_1c_1$ , of each branch by an input angle,  $\theta_i$ . Once three input angles,  $\theta_1$ ,  $\theta_2$ , and  $\theta_3$ , are given, the orientation of the moving pyramid is determined. Thus, this is a spherical mechanism, i.e., any point on the moving pyramid or on a link of a chain moves on a spherical surface. In addition, any link in this mechanism can only have relative rotational motion and no translational motion is permitted.

The origin  $O$  of a fixed global coordinate system,  $Ox_0y_0z_0$ , is located at the common intersection point of the axes of the revolute joints, passing through the edges of the pyramids. The  $z_0$ -axis is chosen to pass through the centroid  $H$  of the bottom triangle  $b_1b_2b_3$ . The  $x_0$ -axis is normal to the plane defined by vectors  $Oz_0$  and  $Ob_1$ . The moving coordinate system,  $Oxyz$ , is attached to the moving pyramid. Its  $z$ -axis passes through the centroid of the upper triangle  $m_1m_2m_3$ . Its  $y$ -axis is inside the plane defined by vector  $Oz$  and  $Om_2$  and its  $x$ -axis is determined by the right-hand rule.

From spherical trigonometry, three sides,  $\gamma_{11}$ ,  $\gamma_{12}$ , and  $\gamma_{13}$  of a spherical triangle  $b_1b_2b_3$  are given in Figure 2. The exterior angle of this triangle can be obtained by the cosine law, as

$$\cos b_i = \frac{\cos \gamma_{1i} \cos \gamma_{1k} - \cos \gamma_{1j}}{\sin \gamma_{1i} \sin \gamma_{1k}} \quad (1)$$

where subscripts  $i$ ,  $j$  and  $k$  represent numbers 1, 2 and 3 in a cyclic manner. The corresponding interior angle is equal to  $\pi - b_i$ , respectively.

For the spherical triangle  $b_1b_2F_2$ , sides  $b_1b_2$  and  $b_2F_2$  are  $\gamma_{11}$  and  $\gamma_{12}/2$ , respectively. The interior angles  $b_1$  and  $F_2$  of the triangle  $b_1b_2F_2$  can be obtained using Napier's formula

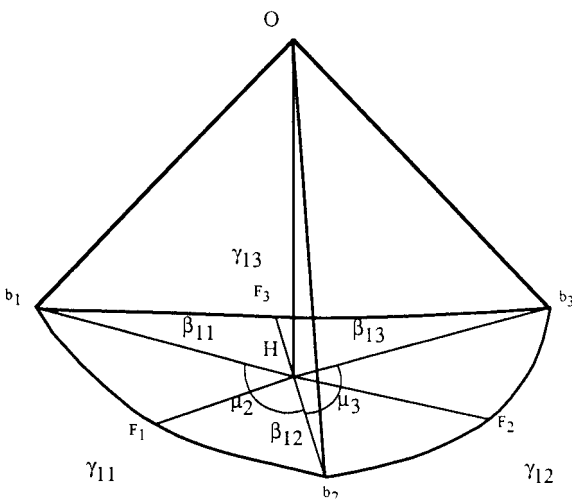


Fig. 2. A Spherical Pyramid.

$$\tan \frac{b_1 + F_2}{2} = \frac{\cos \left( \frac{\gamma_{11} - \gamma_{12}}{2} \right)}{\cos \left( \frac{\gamma_{11} + \gamma_{12}}{2} \right)} \cot \left( \frac{b_2}{2} \right) \quad (2)$$

$$\tan \frac{b_1 - F_2}{2} = \frac{\sin \left( \frac{\gamma_{11} - \gamma_{12}}{2} \right)}{\sin \left( \frac{\gamma_{11} + \gamma_{12}}{2} \right)} \cot \left( \frac{b_2}{2} \right)$$

The interior angle  $b_3$  of triangle  $b_2b_3F_1$ , interior angle  $b_2$  of triangle  $b_1b_2F_3$ , and interior angle  $b_1$  of triangle  $b_2b_3F_3$  can be solved similarly. The arcs,  $b_1H$ ,  $b_2H$ , and  $b_3H$  are denoted by  $\beta_{11}$ ,  $\beta_{12}$ ,  $\beta_{13}$ , respectively, and can be solved by Napier's rule as well

$$\tan \frac{\beta_{11} + \beta_{12}}{2} = \frac{\cos \left( \frac{b_1 - b_2}{2} \right)}{\cos \left( \frac{b_1 + b_2}{2} \right)} \tan \left( \frac{\gamma_{11}}{2} \right) \quad (3)$$

$$\tan \frac{\beta_{11} - \beta_{12}}{2} = \frac{\sin \left( \frac{b_1 - b_2}{2} \right)}{\sin \left( \frac{b_1 + b_2}{2} \right)} \tan \left( \frac{\gamma_{11}}{2} \right)$$

The interior angle,  $\mu_2$ , of triangle  $b_1b_2H$  can also be written as

$$\tan \frac{\mu_2}{2} = \frac{\cos \frac{1}{2} (\beta_{11} - \beta_{12})}{\cos \frac{1}{2} (\beta_{11} + \beta_{12})} \cot \frac{1}{2} (b_1 + b_2) \quad (4)$$

The geometric derivation of the moving pyramid can be carried out in a similar manner.

The general formulations above can be simplified for special cases:

- In the case of  $\gamma_{11} = \gamma_{12} = \gamma_{13} = \gamma_1$ , and  $\gamma_{21} = \gamma_{22} = \gamma_{23} = \gamma_2$ , two trapezoids become regular, and three exterior angles of the bottom triangle are equal, e.g.,  $b_1 = b_2 = b_3$ . In addition,  $\beta_{11} = \beta_{12} = \beta_{13} = \beta_1$ , therefore

$$\sin \beta_1 = \frac{2\sqrt{3}}{3} \sin \frac{\gamma_1}{2} \quad (5)$$

- In the case of  $\gamma_1 = \gamma_2 = \frac{\pi}{2}$ ,  $\sin \beta_1 = \sqrt{\frac{2}{3}}$ .

- In the case of  $\gamma_1 = \gamma_2 = \frac{2\pi}{3}$ , the upper and lower pyramids become two planes and three revolute joints of the same pyramid become coplanar, and thus  $\sin\beta = 1$ .
- In the case of  $\gamma_1 = 0, \gamma_2 = \frac{2\pi}{3}$ , it becomes Asada's 3-DOF spherical wrist<sup>1</sup> with  $\beta_1 = 0$  and  $\beta_2 = \frac{\pi}{2}$ .
- In the case of  $\gamma_1 = \frac{\pi}{2}, \gamma_{21} = 0,$  and  $\gamma_{22} = \gamma_{23} = \frac{\pi}{2}$ , it becomes an interesting case of a decoupled 3-DOF spherical parallel manipulator.

Some of the special cases exhibit unique and interesting characteristics which will be discussed in more details after the formulation for the general case is presented.

**3. THE CLOSED-FORM INVERSE KINEMATICS**

The inverse kinematics of 3-DOF spherical parallel manipulators is to solve the three unknown input angles,  $\theta_1, \theta_2,$  and  $\theta_3$  while the orientation of the moving platform is given. The orientation of the mobile platform is expressed by direction cosines of its three unit edge vector,  $\bar{M}_1, \bar{M}_2, \bar{M}_3$ .

**3.1 Direction cosines of vectors  $\bar{C}_1, \bar{C}_2, \bar{C}_3$**

In order to determine the direction cosines of the above mentioned unit vectors, the Duffy's spherical analytical theory is applied here, including both notations and formulas.<sup>11</sup> First, vectors  $\bar{C}_1, \bar{C}_2, \bar{C}_3$  are expressed as (Figure 3).

**3.1.1 Vector  $\bar{C}_1, (C_{1x}, C_{1y}, C_{1z})^T$ .** Vector  $C_1$  is in the first link of the first branch of the SPM as shown in Figure 3. Three points  $c_1, B_1, z_0,$  in the spherical surface form a spherical triangle. The direction cosine of vector  $\bar{C}_1$  can be written as

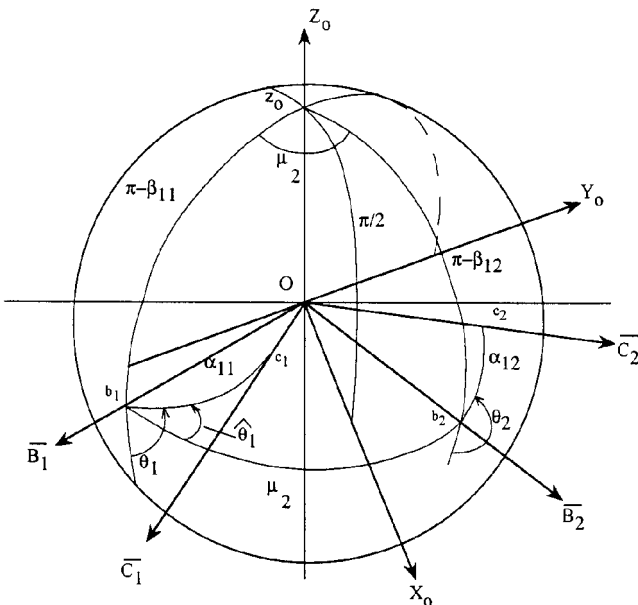


Fig. 3. Vectors  $\bar{C}_1$  and  $\bar{C}_2$ .

$$\begin{aligned}
 C_{1x} &= \bar{X}_3 = s_{\alpha_{11}} s_{\theta_{01}} \\
 C_{1y} &= \bar{Y}_3 = -(s_{\pi-\beta_{11}} c_{\alpha_{11}} + c_{\pi-\beta_{11}} s_{\alpha_{11}} c_{\theta_{01}}) \\
 &= c_{\beta_{11}} s_{\alpha_{11}} c_{\theta_{01}} - s_{\beta_{11}} c_{\alpha_{11}} \\
 C_{1z} &= \bar{Z}_3 = c_{\pi-\beta_{11}} c_{\alpha_{11}} - s_{\pi-\beta_{11}} s_{\alpha_{11}} c_{\theta_{01}} \\
 &= -c_{\beta_{11}} c_{\alpha_{11}} - s_{\beta_{11}} s_{\alpha_{11}} c_{\theta_{01}}
 \end{aligned} \tag{6}$$

where angles  $\theta_{01}, \hat{\theta}_1, \alpha_{ij},$  and  $\mu_i$  are illustrated in Figure 3. The notations,  $\bar{X}_3, \bar{Y}_3, \bar{Z}_3,$  have special definitions, as seen in reference 11, and  $s_{\alpha_{11}} = \sin\alpha_{11}, s_{\theta_{01}} = \sin\theta_{01}, c_{\alpha_{11}} = \cos\alpha_{11},$  and  $c_{\theta_{01}} = \cos\theta_{01}.$

**3.1.2 Vector  $\bar{C}_2, (C_{2x}, C_{2y}, C_{2z})^T$ .** Let us define the local reference frame  $(x'y'z')$ , with  $z'$ -axis to coincide with  $z_0,$  and  $x'$ -axis to be perpendicular to the plane defined by  $Ob_1$  and  $Oz_0.$  Thus,  $C_{2x}, C_{2y},$  and  $C_{2z}$  have the same form as that in Equation (6)

$$\begin{pmatrix} C_{2x'} \\ C_{2y'} \\ C_{2z'} \end{pmatrix} = \begin{pmatrix} s_{\alpha_{12}} s_{\theta_{02}} \\ c_{\beta_{12}} s_{\alpha_{12}} c_{\theta_{02}} - s_{\beta_{12}} c_{\alpha_{12}} \\ -c_{\beta_{12}} c_{\alpha_{12}} - s_{\beta_{12}} s_{\alpha_{12}} c_{\theta_{02}} \end{pmatrix} \tag{7}$$

The direction cosines of vector  $\bar{C}_2,$  with respect to the globe system can be found by rotating coordinate frame about  $z_0$ -axis for an angle  $-\mu_2,$  that is, premultiply  $C_2$  by a transformation matrix  $[R_{-\mu_2}]$ , where  $\mu_i$  is the angle between planes  $b_1OZ_0$  and  $b_1OZ_0$

$$\begin{pmatrix} C_{2x} \\ C_{2y} \\ C_{2z} \end{pmatrix} = [R_{-\mu_2}] \begin{pmatrix} C_{2x'} \\ C_{2y'} \\ C_{2z'} \end{pmatrix} = \begin{pmatrix} c_{\mu_2} s_{\alpha_{12}} s_{\theta_{02}} - s_{\mu_2} c_{\beta_{12}} s_{\alpha_{12}} c_{\theta_{02}} + s_{\mu_2} s_{\beta_{12}} c_{\alpha_{12}} \\ s_{\mu_2} s_{\alpha_{12}} s_{\theta_{02}} + c_{\mu_2} c_{\beta_{12}} s_{\alpha_{12}} c_{\theta_{02}} - c_{\mu_2} s_{\beta_{12}} c_{\alpha_{12}} \\ -c_{\beta_{12}} c_{\alpha_{12}} - s_{\beta_{12}} s_{\alpha_{12}} c_{\theta_{02}} \end{pmatrix} \tag{8}$$

**3.1.3 Vector  $\bar{C}_3, (C_{3x}, C_{3y}, C_{3z})$ .** The direction cosines of vector  $\bar{C}_3$  can easily be written by replacing  $\mu_2$  with  $\mu_3.$  Thus, the direction cosines of any one of the three vectors  $\bar{C}_1, \bar{C}_2,$  and  $\bar{C}_3$  can be written in a uniform equation as

$$\begin{pmatrix} C_{ix} \\ C_{iy} \\ C_{iz} \end{pmatrix} = \begin{pmatrix} c_{\mu_i} s_{\alpha_{1i}} s_{\theta_{0i}} - s_{\mu_i} c_{\beta_{1i}} s_{\alpha_{1i}} c_{\theta_{0i}} + s_{\mu_i} s_{\beta_{1i}} c_{\alpha_{1i}} \\ s_{\mu_i} s_{\alpha_{1i}} s_{\theta_{0i}} + c_{\mu_i} c_{\beta_{1i}} s_{\alpha_{1i}} c_{\theta_{0i}} - c_{\mu_i} s_{\beta_{1i}} c_{\alpha_{1i}} \\ -c_{\beta_{1i}} c_{\alpha_{1i}} - s_{\beta_{1i}} s_{\alpha_{1i}} c_{\theta_{0i}} \end{pmatrix} \tag{9}$$

where  $i = 1, 2, 3$  and  $\mu_i = 0.$

**3.2 Direction cosines of unit vectors  $\bar{M}_1, \bar{M}_2, \bar{M}_3$**

As vector  $\bar{M}_2$  lies in plane  $YOZ$  as shown in Figure 4, its direction cosines with respect to moving coordinate frame  $(\bar{X} \bar{Y} \bar{Z})$  are  $\bar{M}_2^T = (0, \sin\beta_{22}, \cos\beta_{22}).$  Exterior angle  $m_2$  of spherical triangle  $m_1m_2h$  can be similarly derived using equation (1). Edge  $m_{1y}$  in spherical triangle  $m_1m_2y$  is given by the cosine law

$$\begin{aligned}
 \cos(m_1y) &= \cos\gamma_{21} \cos\left(\frac{\pi}{2} - \beta_{22}\right) - \sin\gamma_{21} \sin\left(\frac{\pi}{2} - \beta_{22}\right) \cos m_2 \\
 &= \cos\gamma_{21} \sin\beta_{22} - \sin\gamma_{21} \cos\beta_{22} \cos m_2
 \end{aligned}$$

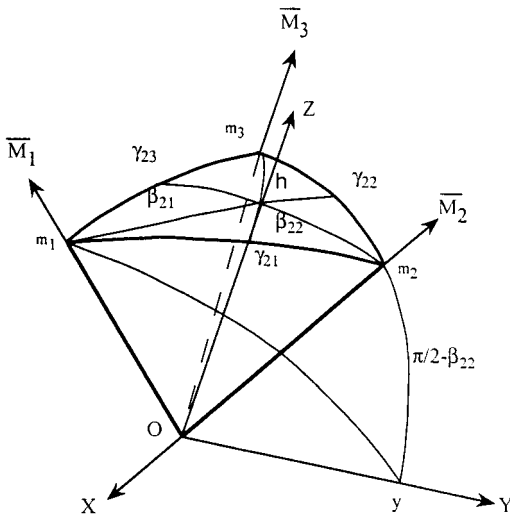


Fig. 4. Direction Cosine of  $\bar{M}_1$ ,  $\bar{M}_2$ , and  $\bar{M}_3$ .

Similarly, one has

$$\cos(m_3y) = \cos\gamma_{22}\sin\beta_{22} - \sin\gamma_{22}\cos\beta_{22}\cos m_3$$

The other two direction cosines with respect to a moving frame can be written as

$$\begin{aligned} \bar{M}'_1 &= (\sqrt{1 - (\cos^2\beta_{21} + \cos^2m_1y)}, \cos(m_1y), \cos\beta_{21})^T \\ \bar{M}'_3 &= (\sqrt{1 - (\cos^2\beta_{23} + \cos^2m_3y)}, \cos(m_3y), \cos\beta_{23})^T \end{aligned} \quad (10)$$

When the orientation of the moving platform is given, the moving frame  $(\bar{X} \bar{Y} \bar{Z})$  is known, the direction cosines of  $\bar{M}_1$ ,  $\bar{M}_2$ , and  $\bar{M}_3$  with respect to fixed frame  $X_0Y_0Z_0$  can be written as

$$[\bar{M}_1 \bar{M}_2 \bar{M}_3] = [\bar{M} \bar{Y} \bar{Z}] [\bar{M}'_1 \bar{M}'_2 \bar{M}'_3] \quad (11)$$

### 3.3 Inverse kinematics

As mentioned above, the inverse problem solves for the three input angles,  $\theta_1$ ,  $\theta_2$ , and  $\theta_3$ , given the orientation of the moving pyramid with respect to the fixed system. These three input angles are involved in equation (9). As there are three unknowns, three equations should be set up. Consider the center links  $\alpha_{21}$ ,  $\alpha_{22}$ , and  $\alpha_{23}$  connecting the moving platform and three input links  $\alpha_{11}$ ,  $\alpha_{12}$ , and  $\alpha_{13}$ , respectively, three constraint conditions can be written as

$$\bar{M}_i \cdot \bar{C}_i = \cos\alpha_{2i} \quad (12)$$

where  $i=1, 2, 3$  and  $\alpha_{21}$ ,  $\alpha_{22}$ , and  $\alpha_{23}$  are known constants. Substituting equation (9) and equation (11) into equation (12), one obtains

$$\begin{aligned} \cos\alpha_{21} &= (c_{\mu i} s_{\alpha_{1i}} s_{\theta_i} - s_{\mu i} c_{\beta_{1i}} c_{\theta_i} + s_{\mu i} s_{\beta_{1i}} c_{\alpha_{1i}}) M_{1x} \\ &+ (s_{\mu i} s_{\alpha_{1i}} s_{\theta_i} + c_{\mu i} c_{\beta_{1i}} s_{\alpha_{1i}} - c_{\mu i} s_{\beta_{1i}} c_{\alpha_{1i}}) M_{1y} \\ &- (c_{\beta_{1i}} c_{\alpha_{1i}} - s_{\beta_{1i}} s_{\alpha_{1i}} s_{\theta_i}) M_{1z} \end{aligned} \quad (13)$$

where  $i=1, 2, 3$ . Rearranging equation (13) into the following form

$$A_i \sin\theta_i + B_i \cos\theta_i + C_i = 0 \quad (14)$$

where  $i=1, 2, 3$  and

$$\begin{aligned} A_i &= c_{\mu i} s_{\alpha_{1i}} M_{1x} + s_{\mu i} s_{\alpha_{1i}} M_{1y} \\ B_i &= -s_{\mu i} c_{\beta_{1i}} s_{\alpha_{1i}} M_{1x} + c_{\mu i} s_{\beta_{1i}} s_{\alpha_{1i}} M_{1y} - s_{\beta_{1i}} s_{\alpha_{1i}} M_{1z} \\ C_i &= -s_{\mu i} s_{\beta_{1i}} c_{\alpha_{1i}} M_{1x} + c_{\mu i} s_{\beta_{1i}} c_{\alpha_{1i}} M_{1y} - c_{\beta_{1i}} c_{\alpha_{1i}} M_{1z} - c_{\alpha_{2i}} \end{aligned} \quad (15)$$

Further let

$$\tan \frac{\theta_i}{2} = x_i, \text{ then } \sin\theta_i = \frac{2x_i}{1+x_i^2}, \text{ and } \cos\theta_i = \frac{1-x_i^2}{1+x_i^2} \quad (16)$$

Finally substituting equation (16) into equation (14) the following quadratic equation is arrived at

$$(C_i - B_i)x_i^2 + 2A_ix_i + (C_i + B_i) = 0 \quad (17)$$

therefore

$$x_i = \frac{A_i \pm \sqrt{A_i^2 + B_i^2 - C_i^2}}{B_i - C_i} \quad (18)$$

where  $i=1, 2, 3$ .

## 4. THE CLOSED-FORM FORWARD KINEMATICS

The forward kinematics is to calculate the position and orientation of the output links when the three inputs,  $\theta_1$ ,  $\theta_2$ , and  $\theta_3$  are given. Here the first branch,  $b_1c_1m_1$ , of the parallel mechanism is shown in Figure 5. Firstly, the direction cosine functions of vectors  $\bar{M}_1$ ,  $\bar{M}_2$ , and  $\bar{M}_3$  with respect to parameters  $\theta_1$ ,  $\alpha_{11}$ ,  $\varphi$ ,  $\alpha_{12}$ , and  $\delta$  are derived.

### 4.1 Direction cosines of vector $\bar{M}_1$

The direction cosines of vector  $\bar{M}_1$  can be directly set up from a spherical quadrilateral,  $M_1C_1B_1Z_0$ , in terms of Duffy's notation as quadrilateral 4321, as shown in Figure 5.

$$\bar{M}_1 = \begin{pmatrix} x_{32} \\ y_{32} \\ z_{32} \end{pmatrix} = \begin{pmatrix} \bar{x}_3 c_2 - \bar{y}_3 s_2 \\ c_{12}(\bar{x}_3 s_2 + \bar{y}_3 c_2) - s_{12} \bar{z}_3 \\ s_{12}(\bar{x}_3 s_2 + \bar{y}_3 c_2) + c_{12} \bar{z}_3 \end{pmatrix} \quad (19)$$

$$\begin{pmatrix} \bar{x}_3 \\ \bar{y}_3 \\ \bar{z}_3 \end{pmatrix} = \begin{pmatrix} s_{\alpha_{21}} s_{\varphi} \\ -(s_{\alpha_{11}} c_{\alpha_{21}} + c_{\alpha_{11}} s_{\alpha_{21}} c_{\varphi}) \\ c_{\alpha_{11}} c_{\alpha_{21}} - s_{\alpha_{11}} s_{\alpha_{21}} c_{\varphi} \end{pmatrix} \quad (20)$$

where notations  $x_{32}$ ,  $y_{32}$ ,  $z_{32}$ ,  $\bar{x}_3$ ,  $\bar{y}_3$  and  $\bar{z}_3$  follow.<sup>11</sup> Exterior angle "2" and edge "12" in equation (19) are  $\theta_1$  and  $\pi - \beta_{11}$  respectively. Substituting equation (20) into equation (19), one has

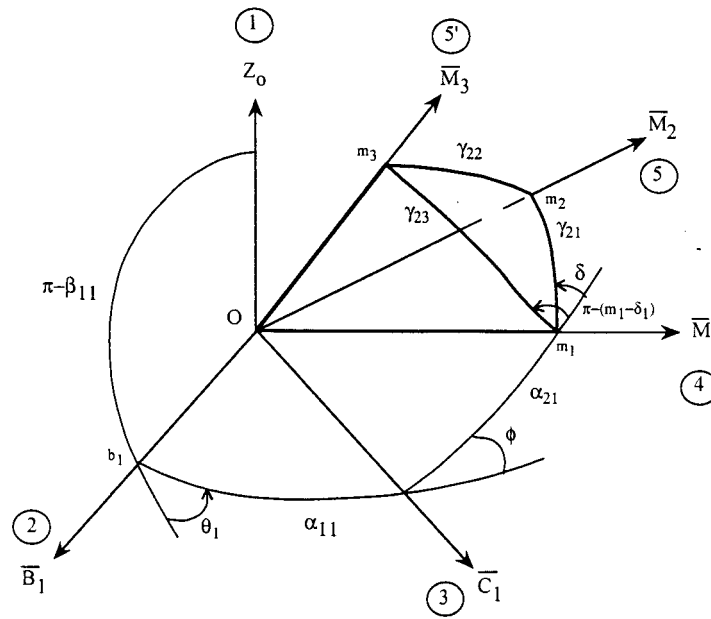


Fig. 5. Vectors  $\bar{M}_1$ ,  $\bar{M}_2$ , and  $\bar{M}_3$ .

$$\bar{M}_1 = \begin{pmatrix} M_{1x} \\ M_{1y} \\ M_{1z} \end{pmatrix}$$

$$\bar{M}_2 = \begin{pmatrix} M_{2x} \\ M_{2y} \\ M_{2z} \end{pmatrix}$$

$$= \begin{pmatrix} s_{\alpha 21} s_{\varphi} c_{\theta 1} + s_{\alpha 11} c_{\alpha 21} s_{\theta 1} + c_{\alpha 11} s_{\alpha 21} c_{\varphi} s_{\theta 1} \\ -c_{\beta 11} s_{\alpha 21} s_{\varphi} s_{\theta 1} + c_{\beta 11} s_{\alpha 11} s_{\alpha 21} c_{\theta 1} + c_{\beta 11} c_{\alpha 11} s_{\alpha 21} c_{\varphi} c_{\theta 1} \\ -s_{\beta 11} c_{\alpha 11} c_{\alpha 21} + s_{\beta 11} s_{\alpha 11} c_{\alpha 21} c_{\varphi} \\ s_{\beta 11} s_{\alpha 11} s_{\varphi} s_{\theta 1} - s_{\beta 11} s_{\alpha 11} c_{\alpha 21} c_{\theta 1} - s_{\beta 11} c_{\alpha 11} s_{\alpha 21} c_{\varphi} c_{\theta 1} \\ -c_{\beta 11} c_{\alpha 11} c_{\alpha 21} + c_{\beta 11} s_{\alpha 11} s_{\alpha 21} c_{\varphi} \end{pmatrix} \quad (21)$$

4.2 Direction cosines of vector  $\bar{M}_2$

The direction cosines of vector  $\bar{M}_2$  can directly be set up from the spherical pentagon,  $M_2 M_1 C_1 B_1 Z_0$ , denoted as 54321 (Figure 5).

$$\bar{M}_2 = \begin{pmatrix} X_{432} \\ Y_{432} \\ Z_{432} \end{pmatrix} = \begin{pmatrix} X_{43} C_2 - Y_{43} S_2 \\ c_{12}(X_{43} S_2 + Y_{43} C_2) - s_{12} Z_{43} \\ s_{12}(X_{43} S_2 + Y_{43} C_2) + c_{12} Z_{43} \end{pmatrix} \quad (22)$$

$$\begin{pmatrix} X_{43} \\ Y_{43} \\ Z_{43} \end{pmatrix} = \begin{pmatrix} \bar{X}_4 C_3 - \bar{Y}_4 S_3 \\ c_{32}(\bar{X}_4 S_3 + \bar{Y}_4 C_3) - s_{32} \bar{Z}_4 \\ s_{32}(\bar{X}_4 S_3 + \bar{Y}_4 C_3) + c_{32} \bar{Z}_4 \end{pmatrix} \quad (23)$$

$$\begin{pmatrix} \bar{X}_4 \\ \bar{Y}_4 \\ \bar{Z}_4 \end{pmatrix} = \begin{pmatrix} s_{\gamma 1} s_{\delta} \\ -(s_{\alpha 21} c_{\gamma 21} + c_{\alpha 21} s_{\gamma 21} c_{\delta}) \\ c_{\alpha 21} c_{\gamma 21} - s_{\alpha 21} s_{\gamma 21} c_{\delta} \end{pmatrix} \quad (24)$$

where  $X_{432}$ ,  $Y_{432}$ , and  $Z_{432}$  follow Duffy's notations<sup>11</sup> and  $c_3 = c_{\varphi}$ ,  $s_3 = s_{\varphi}$ ,  $c_{32} = c_{\alpha 11}$ , and  $s_{32} = s_{\alpha 11}$ . Substituting equation (23) and equation (24) into equation (22) one obtains

$$= \begin{pmatrix} s_{\gamma 21} s_{\delta} c_{\varphi} c_{\theta 1} + s_{\alpha 21} c_{\gamma 21} s_{\varphi} c_{\theta 1} + c_{\alpha 21} s_{\gamma 21} c_{\delta} s_{\varphi} c_{\theta 1} \\ -c_{\alpha 11} s_{\gamma 21} s_{\delta} s_{\varphi} s_{\theta 1} \\ +c_{\alpha 11} s_{\alpha 21} c_{\gamma 21} c_{\varphi} s_{\theta 1} + c_{\alpha 11} c_{\alpha 21} s_{\gamma 21} c_{\delta} c_{\varphi} s_{\theta 1} \\ +s_{\alpha 11} c_{\alpha 21} c_{\gamma 21} s_{\theta 1} - s_{\alpha 11} s_{\alpha 21} s_{\gamma 21} c_{\delta} s_{\theta 1} \\ -c_{\beta 11} s_{\theta 1} s_{\gamma 21} s_{\delta} c_{\varphi} - c_{\beta 11} s_{\theta 1} s_{\alpha 21} c_{\gamma 21} s_{\varphi} \\ -c_{\beta 11} s_{\theta 1} s_{\alpha 21} s_{\gamma 21} c_{\delta} s_{\varphi} - c_{\beta 11} c_{\theta 1} c_{\alpha 11} s_{\gamma 21} s_{\delta} s_{\varphi} \\ +c_{\beta 11} c_{\theta 1} c_{\alpha 11} s_{\alpha 21} c_{\gamma 21} c_{\varphi} + c_{\beta 11} c_{\theta 1} c_{\alpha 11} c_{\alpha 21} s_{\gamma 21} c_{\delta} c_{\varphi} \\ +c_{\beta 11} c_{\theta 1} s_{\alpha 11} c_{\alpha 21} c_{\gamma 21} \\ -c_{\beta 11} c_{\theta 1} s_{\alpha 11} s_{\alpha 21} s_{\gamma 21} c_{\delta} - s_{\beta 11} s_{\alpha 11} s_{\gamma 21} s_{\delta} s_{\varphi} \\ +s_{\beta 11} s_{\alpha 11} s_{\alpha 21} c_{\gamma 21} c_{\varphi} \\ +s_{\beta 11} s_{\alpha 11} c_{\alpha 21} s_{\gamma 21} c_{\delta} c_{\varphi} - s_{\beta 11} c_{\alpha 11} c_{\alpha 21} c_{\gamma 21} \\ +s_{\beta 11} c_{\alpha 11} s_{\alpha 21} s_{\gamma 21} c_{\delta} \\ s_{\beta 11} s_{\theta 1} s_{\gamma 21} s_{\delta} c_{\varphi} + s_{\beta 11} s_{\theta 1} s_{\alpha 21} c_{\gamma 21} s_{\varphi} \\ +s_{\beta 11} s_{\theta 1} c_{\alpha 21} s_{\gamma 21} c_{\delta} s_{\varphi} + s_{\beta 11} c_{\theta 1} c_{\alpha 11} s_{\gamma 21} s_{\delta} s_{\varphi} \\ -s_{\beta 11} c_{\theta 1} c_{\alpha 11} s_{\alpha 21} c_{\gamma 21} c_{\varphi} - s_{\beta 11} c_{\theta 1} c_{\alpha 11} c_{\alpha 21} s_{\gamma 21} c_{\delta} c_{\varphi} \\ -s_{\beta 11} c_{\theta 1} s_{\alpha 11} c_{\alpha 21} c_{\gamma 21} \\ +s_{\beta 11} c_{\theta 1} s_{\alpha 11} s_{\alpha 21} s_{\gamma 21} c_{\delta} - c_{\beta 11} s_{\alpha 11} s_{\gamma 21} s_{\delta} s_{\varphi} \\ +c_{\beta 11} s_{\alpha 11} s_{\alpha 21} c_{\gamma 21} c_{\varphi} \\ +c_{\beta 11} s_{\alpha 11} c_{\alpha 21} s_{\gamma 21} c_{\delta} c_{\varphi} - c_{\beta 11} c_{\alpha 11} c_{\alpha 21} c_{\gamma 21} \\ +c_{\beta 11} c_{\alpha 11} s_{\alpha 21} s_{\gamma 21} c_{\delta} \end{pmatrix} \quad (25)$$

4.3 Direction cosines of vector  $\overline{M}_3$

Considering another spherical pentagon,  $m_3m_1c_1b_1z_0$  (5'4321), there are four edges,  $\gamma_{23}$ ,  $\alpha_{21}$ ,  $\alpha_{11}$  and  $\pi - \beta_{11}$  and three exterior angles,  $\theta$ ,  $\varphi$ , and  $\delta'$  (Figure 5). The angle  $\delta'$  is between sides  $\alpha_{21}$  and  $\gamma_{23}$  and therefore  $\delta' = \pi - (m_1 - \delta)$ , where  $m_1$  is the exterior angle in vertex  $m_1$  of the spherical triangle  $m_1m_2m_3$  and can be derived using the cosine law similar to equation (1). Thus,

$$\sin \delta' = \sin m_1 \cos \delta - \cos m_1 \sin \delta \tag{26}$$

$$\cos \delta' = -\cos m_1 \cos \delta - \sin m_1 \sin \delta$$

Similarly, the direction cosines of vector  $\overline{M}_3$  can also be expressed from the spherical pentagon, 5'4321. In fact, this can be done by only replacing angles  $\gamma_{21}$  and  $\delta$  in equation (25) by  $\gamma_{23}$  and  $\delta'$ .

$$\begin{aligned} M_{3x} = & s_{\gamma_{23}}c_{\varphi}c_{\theta_1}s_{m_1}c_{\delta} - s_{\gamma_{23}}c_{\varphi}c_{\theta_1}c_{m_1}s_{\delta} + s_{\alpha_{21}}c_{\gamma_{23}}s_{\varphi}c_{\theta_1} \\ & - c_{\alpha_{21}}s_{\alpha_{23}}s_{\varphi}c_{\theta_1}c_{m_1}c_{\delta} - c_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi}c_{\theta_1}s_{m_1}s_{\delta} \\ & - c_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}s_{\theta_1}s_{m_1}c_{\delta} + c_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}s_{\theta_1}c_{m_1}s_{\delta} \\ & + c_{\alpha_{11}}s_{\alpha_{21}}c_{\gamma_{23}}c_{\varphi}s_{\theta_1} - c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}s_{\theta_1}c_{m_1}c_{\delta} \\ & - c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi}s_{\theta_1}s_{m_1}s_{\delta} + s_{\alpha_{11}}c_{\alpha_{21}}c_{\gamma_{23}}s_{\theta_1} \\ & + s_{\alpha_{11}}c_{\alpha_{21}}c_{\gamma_{23}}c_{\theta_1}c_{m_1}c_{\delta} + s_{\alpha_{11}}s_{\alpha_{21}}s_{\gamma_{23}}s_{\theta_1}s_{m_1}s_{\delta} \end{aligned}$$

$$\begin{aligned} M_{3y} = & -c_{\beta_{11}}s_{\theta_1}s_{\gamma_{23}}c_{\varphi}s_{m_1}c_{\delta} + c_{\beta_{11}}s_{\theta_1}s_{\gamma_{23}}c_{\varphi}c_{m_1}s_{\delta} \\ & - c_{\beta_{11}}s_{\theta_1}s_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi} + c_{\beta_{11}}s_{\theta_1}c_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi}c_{m_1}c_{\delta} \\ & + c_{\beta_{11}}s_{\theta_1}c_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi}s_{m_1}s_{\delta} - c_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}s_{m_1}c_{\delta} \\ & + c_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}c_{m_1}s_{\delta} + c_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}c_{\alpha_{21}}c_{\gamma_{23}}c_{\varphi} \\ & - c_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}c_{m_1}c_{\delta} - c_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}s_{m_1}s_{\delta} \\ & + c_{\beta_{11}}c_{\theta_1}s_{\alpha_{11}}s_{\alpha_{21}}c_{\gamma_{23}} + c_{\beta_{11}}c_{\theta_1}s_{\alpha_{11}}s_{\alpha_{21}}s_{\gamma_{23}}c_{m_1}c_{\delta} \\ & + c_{\beta_{11}}c_{\theta_1}s_{\alpha_{11}}s_{\alpha_{21}}s_{\gamma_{23}}s_{m_1}s_{\delta} - s_{\beta_{11}}s_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}s_{m_1}c_{\delta} \\ & + s_{\beta_{11}}s_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}c_{m_1}s_{\delta} \\ & + s_{\beta_{11}}s_{\alpha_{11}}s_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi} - s_{\beta_{11}}s_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}c_{m_1}c_{\delta} \\ & - s_{\beta_{11}}s_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}s_{m_1}s_{\delta} \\ & - s_{\beta_{11}}c_{\alpha_{11}}c_{\alpha_{21}}c_{\gamma_{23}} - s_{\beta_{11}}c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{m_1}c_{\delta} \\ & - s_{\beta_{11}}c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}s_{m_1}s_{\delta} \end{aligned}$$

$$\begin{aligned} M_{3z} = & s_{\beta_{11}}s_{\theta_1}s_{\gamma_{23}}c_{\varphi}s_{m_1}c_{\delta} - s_{\beta_{11}}s_{\theta_1}s_{\gamma_{23}}c_{\varphi}c_{m_1}d_{\delta} \\ & + s_{\beta_{11}}s_{\theta_1}s_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi} - s_{\beta_{11}}s_{\theta_1}s_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi}c_{m_1}c_{\delta} \\ & - s_{\beta_{11}}s_{\theta_1}c_{\alpha_{21}}s_{\gamma_{23}}s_{\varphi}s_{m_1}s_{\delta} + s_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}s_{m_1}c_{\delta} \\ & - s_{\beta_{11}}s_{\theta_1}c_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}c_{m_1}c_{\delta} \\ & - s_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}s_{\alpha_{21}}c_{\gamma_{23}}c_{\varphi} + s_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}c_{m_1}c_{\delta} \\ & + s_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}s_{m_1}s_{\delta} \\ & - s_{\beta_{11}}c_{\theta_1}s_{\alpha_{11}}c_{\alpha_{21}}c_{\gamma_{23}} - s_{\beta_{11}}c_{\theta_1}s_{\alpha_{11}}s_{\alpha_{21}}s_{\gamma_{23}}c_{m_1}c_{\delta} \\ & - s_{\beta_{11}}c_{\theta_1}c_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}s_{m_1}s_{\delta} \\ & - c_{\beta_{11}}s_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}s_{m_1}c_{\delta} + c_{\beta_{11}}s_{\alpha_{11}}s_{\gamma_{23}}s_{\varphi}c_{m_1}s_{\delta} \\ & + c_{\beta_{11}}s_{\alpha_{11}}s_{\alpha_{21}}c_{\gamma_{23}}c_{\varphi} - c_{\beta_{11}}s_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}c_{m_1}c_{\delta} \\ & - c_{\beta_{11}}s_{\alpha_{11}}c_{\alpha_{21}}s_{\gamma_{23}}c_{\varphi}s_{m_1}s_{\delta} - c_{\beta_{11}}c_{\alpha_{11}}c_{\alpha_{21}}c_{\gamma_{23}} \\ & - c_{\beta_{11}}c_{\alpha_{11}}s_{\alpha_{21}}s_{\gamma_{23}}s_{m_1}c_{\delta} - c_{\beta_{11}}c_{\alpha_{11}}s_{\alpha_{21}}s_{\gamma_{23}}s_{m_1}s_{\delta} \end{aligned} \tag{27}$$

4.4 Compensative equations and resolution

Equations (21), (25), and (27) specify the relationship between the direction cosines of vectors  $\overline{M}_1$ ,  $\overline{M}_2$ , and  $\overline{M}_3$  and geometrical parameters,  $\beta_{11}$ ,  $\alpha_{11}$ ,  $\alpha_{21}$ ,  $\gamma_{21}$ , and kinematic parameters,  $\theta_1$ ,  $\varphi$ , and  $\delta$ . While  $\beta_{11}$ ,  $\alpha_{11}$ ,  $\alpha_{21}$ ,  $\gamma_{21}$ , and  $\theta_1$  are known, the angles  $\varphi$  and  $\delta$  are still unknown. Therefore it is necessary to solve unknown angle  $\varphi$  and  $\delta$  as follows: Two compensative equations are generally given

$$\overline{M}_i \cdot \overline{C}_i = \cos \alpha_{2i} \quad i=2, 3. \tag{28}$$

In these equations,  $\alpha_{22}$  and  $\alpha_{23}$  are known constants.  $\overline{C}_2$  and  $\overline{C}_3$  expressed by equation (9) are functions of known geometric quantities,  $\mu_i$ ,  $\alpha_{1i}$ ,  $\beta_{1i}$ , and inputs  $\theta_2$  and  $\theta_3$ . Therefore the two equations can be used to solve two unknown angles,  $\varphi$  and  $\delta$ . Substituting equations (9), (25), and (27) into equation (28) and rearranging, the two equations in equation (28) now take the following form

$$A_i \sin \varphi + B_i \cos \varphi + C_i = 0 \quad i=1,2 \tag{29}$$

where the coefficients,  $A_i$ ,  $B_i$ , and  $C_i$  contain the unknown angle,  $\delta$  as well as all known parameters. The full expression of the coefficients is not written out here due to space constraint but in order to eliminate one of the unknowns from equation (29), one has

$$\begin{aligned} \sin \varphi &= \frac{C_2B_1 - C_1B_2}{A_1B_2 - A_2B_1} \\ \cos \varphi &= \frac{C_2A_1 - C_1A_2}{A_1B_2 - A_2B_1} \end{aligned} \tag{30}$$

Using the identity,  $\sin^2 \varphi + \cos^2 \varphi = 1$ , one obtains

$$\begin{aligned} & -B_1^2A_2^2 + C_1^2A_2^2 + 2A_1A_2B_1B_2 - A_1^2B_2^2 + C_2^2B_2^2 \\ & - 2A_1A_2C_1C_2 - 2B_1B_2C_1C_2 + A_1^2C_2^2 + B_1^2C_2^2 = 0 \end{aligned} \tag{31}$$

This equation contains only one unknown,  $\delta$  but it is not in the form of  $\sin \delta$  and  $\cos \delta$ .

Let  $x = \tan \frac{\delta}{2}$  then  $\sin \delta = \frac{2x}{1+x^2}$ , and  $\cos \delta = \frac{1-x^2}{1+x^2}$  and

substitute  $\sin \delta$  and  $\cos \delta$  into equation (31), an eighth-order polynomial equation is arrived at

$$\sum_{i=1}^8 E_i x^i = 0 \tag{32}$$

where  $E_i$  are functions of known quantities only.  $x$  and then the unknown,  $\delta$ , can be solved. As a result, coefficient  $A_i$ ,  $B_i$ , and  $c_i$  will become known. The last unknown,  $\varphi$ , can be solved from equation 30 which is rewritten as

$$\tan \varphi = \frac{C_2 B_1 - C_1 B_2}{C_2 A_1 - C_1 A_2} \tag{33}$$

Vectors  $\bar{M}_1$ ,  $\bar{M}_2$ , and  $\bar{M}_3$  of the moving pyramid can be then solved using equations (21), (25), and (27).

**5. A SPECIAL SPHERICAL PARALLEL MECHANISM OF RIGHT-ANGLE TYPE**

Figure 6a shows a special case of the 3-DOF spherical parallel mechanism where  $\gamma_1 = \gamma_2 = \pi/2$  and  $\alpha_1 = \alpha_2 = \pi/2$ .  $Ob_1b_2b_3$  is the basis pyramid, and  $Om_1m_2m_3$  the moving one. Three spherical dyads,  $b_1c_1m_1$ ,  $b_2c_2m_2$ , and  $b_3c_3m_3$  connect two pyramids.  $b_1c_1$ ,  $b_2c_2$ , and  $b_3c_3$  are the three input links.

Three input angles defined by the angle between the input link  $b_1c_1$  and the plane  $b_1Ob_1$  are denoted by  $\hat{\theta}_i$ ,  $i=1,2,3$ , which are equal to  $\theta_i - \pi/4$ . Initially, they are all set zero as shown in Figure 6a, with  $b_1c_1$  coplanar with plane  $b_1Ob_1$ . This case can be conveniently solved by directly substituting the special geometric conditions into the formulas laid out in the preceding sections. The rest of this section, however, will be devoted to discussions of its special kinematics which exhibits some unique and interesting characteristics. The discussions are based on a method presented in references 12 and 13.

Figure 6a shows the initial configuration of the manipulator. At this configuration three input angles  $\hat{\theta}_1$ ,  $\hat{\theta}_2$ , and  $\hat{\theta}_3$  are all zero. This means that three input links,  $b_1c_1$ ,  $b_2c_3$ , are coplanar with planes  $b_1Ob_2$ ,  $b_2Ob_3$ , and  $b_3Ob_1$ , respectively. In addition, they are coplanar with planes  $m_2Om_3$ ,  $m_3Om_1$ , and  $m_1Om_2$ , respectively. Three center links,  $c_1m_1$ ,  $c_2m_2$ , and  $c_3m_3$  are also coplanar with planes  $m_3Om_1$ ,  $m_1Om_2$ , and

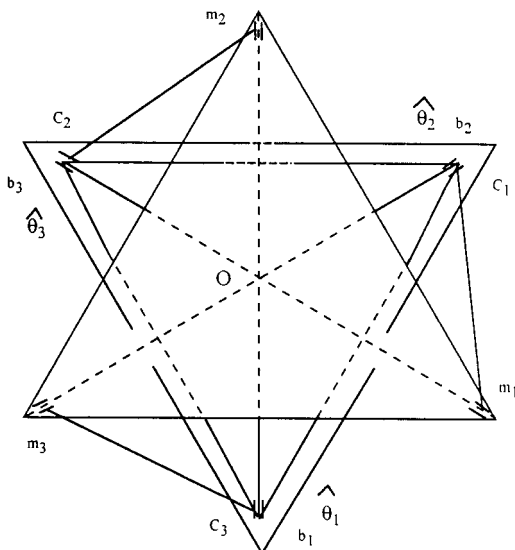


Fig. 6a. A Right-Angle SPM (top view).

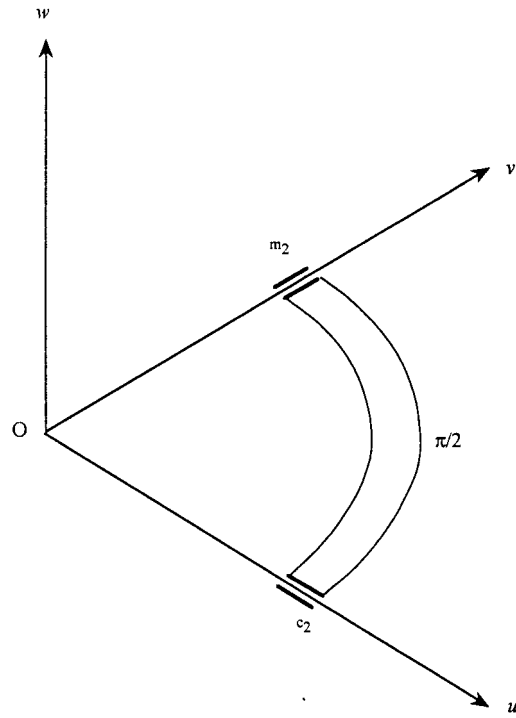


Fig. 6b. A Right-Angle Link.

$m_2Om_3$ , respectively. In addition, the three segments  $b_1O$ ,  $b_2O$ , and  $b_3O$  are colinear with  $Om_2$ ,  $Om_3$ , and  $Om_1$ , respectively.

Firstly, let the input link,  $b_1c_1$ , rotate alone about axis  $Ob_1$ . Input angle  $\hat{\theta}_1$  increases gradually from zero, while the other two input links are kept stationary, that is,  $\hat{\theta}_2 = \hat{\theta}_3 = 0$ . In this case, the 3-DOF mechanism becomes a 1-DOF six-bar spherical mechanism. Three branches of moving pyramid are different. The first branch,  $b_1c_1m_1$ , still is a two-link chain with links  $b_1c_1$  and  $c_1m_1$ . The other two branches which are passive chains, have only one moving link each, that is,  $c_2m_2$  or  $c_3m_3$ . In order to analyze the kinematic characteristics of the pyramid in the six-bar mechanism, it needs to find which axis the pyramid can rotate about when only  $b_1c_1$  is input.

It is necessary to conduct a constraint analysis now. Take the first branch,  $b_1c_1m_1$ , which has three non-coplanar revolute joints  $b_1$ ,  $c_1$  and  $m_1$ . If all the joint axes are denoted as screws with zero pitch,<sup>12</sup> the three axes in the first branch comprises a three-system screw. Reciprocal screws,  $\$^r$ , of the three moving screws for an appropriate coordinate system may be written as

$$\begin{aligned} \$^r_1 &= (1 \ 0 \ 0; 0 \ 0 \ 0) \\ \$^r_2 &= (0 \ 1 \ 0; 0 \ 0 \ 0) \\ \$^r_3 &= (0 \ 0 \ 1; 0 \ 0 \ 0) \end{aligned} \tag{34}$$

Therefore, the end pyramid loses three translational degrees of freedoms. It is well known that, as a result, only three-rotational motions are now possible, whose rotation axes pass through the common point  $O$ .

The second or third branches only has one moving link, that is,  $c_2m_2$  or  $c_3m_3$ . Take link  $c_2m_2$  for analysis. The revolute joints in  $uvw$  system as shown in Figure 6b, may be written as

$$\begin{aligned} \$_{c_2} &= (1\ 0\ 0; 0\ 0\ 0) \\ \$_{m_2} &= (0\ 1\ 0; 0\ 0\ 0) \end{aligned} \tag{35}$$

Therefore, for link  $c_2m_2$  there are four reciprocal screws constraining the motion of the pyramid, namely

$$\begin{aligned} \$_1^r &= (1\ 0\ 0; 0\ 0\ 0) \\ \$_2^r &= (0\ 1\ 0; 0\ 0\ 0) \\ \$_3^r &= (0\ 0\ 1; 0\ 0\ 0) \\ \$_4^r &= (0\ 0\ 0; 0\ 0\ 1) \end{aligned} \tag{36}$$

Excluding those three constrained translations, there is a constraining wrench with infinite-pitch  $\$_4^r$  along the  $w$ -axis which is perpendicular to the plane determined by the axes  $Oc_2$  and  $Om_2$ . Therefore the end effector can only rotate about the axis which lies in the plane  $c_2Om_2$  and passes point  $O$ . In other words, the rotatable axis can be anyline of the planar pencil determined by the two moving joint axes of the link  $c_2m_2$  with a central point  $O$ .

For the six-bar spherical mechanism, the branch  $c_2m_2$  limits the selection of the rotatable axis of the pyramid in the plane pencil  $c_2m_2$ . Branch  $c_3m_3$  limits that in plane pencil  $c_3Om_3$ . The only possible rotatable axis of the pyramid is the intersecting line of the two planar pencils. At the initial position, that is,  $\hat{\theta}_2 = \hat{\theta}_3 = 0$ , and  $\hat{\theta}_1$  is the active input angle, the intersecting line of the two planar pencil,  $c_2Om_2$  and  $c_3Om_3$  is line  $b_1Om_2$  as shown in Figure 6a, which is just the revolute axis of the pyramid. When  $\hat{\theta}_2 = \hat{\theta}_3 = 0$  and  $\hat{\theta}_1 \neq 0$ , the pyramid rotates about axis  $b_1Om_2$ , link  $c_2m_2$  is kept stationary, and  $c_3m_3$  rotates about  $Ob_1$  while input link  $b_1c_1$  rotates about  $Ob_1$ . Thus, the intersecting line  $b_1Om_2$  of two planar pencils  $c_2Om_2$  and  $c_3Om_3$  keeps invariable throughout rotation of link  $b_1c_1$ .

In order to determine the quantity of rotated angle of the pyramid about  $b_1Om_2$ , a four-bar spherical linkage,  $Ob_1c_1m_1m_2O$ , may be analyzed. The segments  $b_1O$  and  $Om_2$  keep invariably colinear as mentioned before. The angle  $\hat{\theta}_1$  is the input of the four-bar linkage, and the rotated angle of the pyramid is the output of the four-bar linkage. The input-output equation of the four-bar linkage as shown in Figure 7 is quoted<sup>15</sup>

$$c_c = c_a c_b c_f + (s_a c_b c_{\psi'} - c_a s_b c_{\psi}) s_f + s_a s_b (s_{\psi'} / s_{\psi} + c_{\psi'} c_{\psi} c_f) \tag{37}$$

where angles  $a, b, c, f, \psi',$  and  $\psi$  are shown in figure 7.

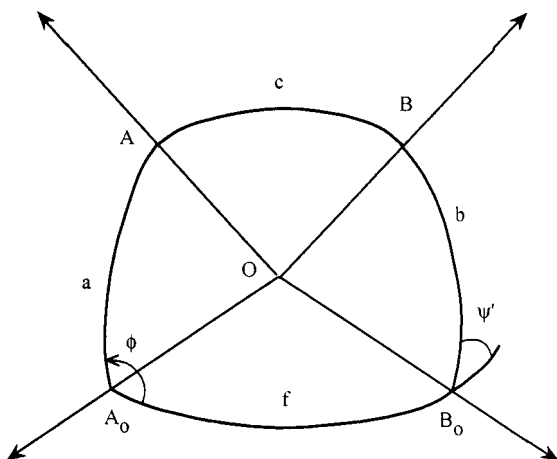


Fig. 7. A Spherical Four-Bar Linkage.

Considering the given geometrical condition,  $a = b = c = \pi/2$ . In the case of  $f = \pi$ ,  $b_1O$  and  $Om_2$  become colinear and one has

$$\cot \psi' = \tan \psi \tag{38}$$

where  $\psi$  is input angle between planes  $b_1Oc_2$  and  $b_1Ob_2$ .  $\psi'$  is output angle between planes  $m_2Om_3$  and  $b_1Ob_2$ . If  $\psi = \pi/2 - \psi'$ , then equation (38) becomes  $\tan \psi = \tan \psi'$ .

It means that the rotated angle of the pyramid is just equal to the input angle. Thus, one can say that for this kind of 3-DOF spherical parallel manipulator, the pyramid rotates about one of the edges,  $m_2O$ , if there is only one input angle,  $\hat{\theta}_1$  while the other two input angles are kept at zero, that is,  $\hat{\theta}_2 = \hat{\theta}_3 = 0$ . The same holds if input angle is  $\hat{\theta}_2$  and  $\hat{\theta}_3 = \hat{\theta}_1 = 0$ , the pyramid will rotate about  $Om_3$ . Similarly, the pyramid will rotate about  $Om_1$  when  $\hat{\theta}_1 = \hat{\theta}_2 = 0$ , and  $\hat{\theta}_3$  is input. In all three cases, the rotated angle of the pyramid is just equal to the input angle.

In the case of  $\hat{\theta}_1 \neq 0$  and  $\hat{\theta}_3 = 0$ ,  $\hat{\theta}_2$  is the input angle. The only colinear two segments are  $c_1O$  and  $Om_3$ . Plane  $C_1Om_1$  and  $Om_1m_3$  are still coplanar so that the permitted kinematic axis which the pyramid rotates about is the intersecting line  $Om_3$  of two plane pencils  $c_1Om_1$  and  $c_3Om_3$ . The intersecting line is invariable throughout when  $\hat{\theta}_2$  is variable. In this case,  $f \neq \pi$ , the rotated angle of the pyramid is found by using equation (37)

$$\tan \psi = -\cot \psi' \cos f \tag{39}$$

In the case of  $\hat{\theta}_1 \neq 0$  and  $\hat{\theta}_2 = 0$ ,  $\hat{\theta}_3$  is the input angle. The permitted rotational axis of the pyramid should be the intersecting line of planes  $c_1Om_1$  and  $c_2Om_2$ . The intersecting line is not the line  $Om_1$ . After an input angle  $\hat{\theta}_1$  is chosen,  $c_2m_2$  is not coplanar with plane  $m_1Om_2$ .  $Om_1$  is not coplanar with  $c_2Om_2$ . The edge of the pyramid itself is not a rotatable axis any more. The intersecting line of planar pencils  $c_2Om_2$  and  $c_1Om_1$  is another line in planar pencil  $c_1Om_1$ , and its position in that planar pencil is variant throughout when  $\hat{\theta}_3$  is input.

In the case of  $\hat{\theta}_1 \neq 0$  and  $\hat{\theta}_2 \neq 0$ ,  $\hat{\theta}_3$  is the input angle. None of the three pyramids edges is the rotatable axis of the moving platform. As the intersecting line of the two pencils  $c_1Om_1$  and  $c_2Om_2$  is not the edge  $Om_1$  of the end effector. Another line inside the pencil  $c_1Om_1$  is the intersecting line and its position is variant throughout. It is only an instantaneous rotatable axis when  $\hat{\theta}_3$  is input.

### 6. AN ENTIRELY DECOUPLED 3-DOF SPHERICAL PARALLEL MANIPULATOR

Another special case, i.e., an entirely decoupled three-dimensional spherical mechanism is shown in Figure 8. Its basis pyramid  $Ob_1b_2b_3$  is of condition  $\gamma_{11} = \gamma_{12} = \gamma_{13} = \gamma_1 = \pi/2$ . Its moving pyramid takes the following special values:  $\gamma_{21} = 0, \gamma_{22} = \gamma_{23} = \pi/2$  and thus becomes a right-angle bar  $m_1Om_3$ . It also has three kinematic chains  $ab, cd,$  and  $ef$  connecting the base and the moving pyramid. The angle  $\alpha$  of every link is  $\pi/2$ . The major advantage of this mechanism is that its three-dimensional movement is decoupled. The input  $b_1$  or  $b_2$  determines the orientational angle, pitch or yaw, of the output link independently, and the input  $b_3$  determines the output angle, roll, of the end effector alone.



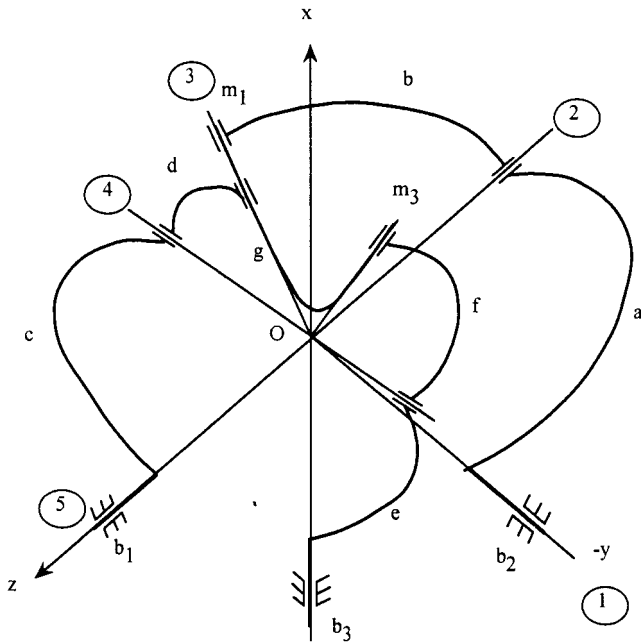


Fig. 8. A Decoupled SPM.

The roll can be more than  $2\pi$ . As a result, the kinematics for this special case becomes very straight forward.

This 3-DOF spherical parallel manipulator can also be decomposed as two submechanisms: a five-bar spherical mechanism, abcd, and a four-bar spherical mechanism, efg. The latter is analogous to that of a universal joint. The spherical analytical theory<sup>11</sup> will be used here to analyze the five-bar mechanism and to show in an alternative way that this special case is entirely decoupled. The cosine law of a spherical pentagon 12345 shown in Figure 8, yields

$$\bar{Z}_3 = Z_{51} \tag{40}$$

where

$$\begin{aligned} \bar{Z}_3 &= c_{23}c_{34} - s_{23}s_{34}c_3 = -c_3 \\ Z_{51} &= s_{12}(\bar{X}_5s_1 + \bar{Y}_5c_1) + c_{12}\bar{Z}_5 \\ \bar{X}_5 &= s_{45}s_5 = s_5 \\ \bar{Y}_5 &= -s_{51}c_{45} - c_{51}s_{45}c_5 = 0 \\ \bar{Z}_5 &= c_{51}c_{45} - s_{51}s_{45}c_5 = -c_5 \end{aligned} \tag{41}$$

where  $Z_{51}$  and others follow Duffy's notations.<sup>11</sup> Substituting equation 41 into equation 40 and considering all the  $\gamma$  and  $\alpha$  are equal to  $\pi/2$ , one obtains

$$c_3 = -s_5s_1 \tag{42}$$

Let  $x_2 = \tan\theta_2/2$ , then from the half-angle identity<sup>11</sup> one obtains

$$\chi_2 = \frac{X_{51} - \bar{X}_3}{Y_{51} - \bar{Y}_3} \tag{43}$$

$$\begin{aligned} \chi_2 &= \bar{X}_5c_1 - \bar{Y}_5s_1 = s_5c_1 \\ Y_{51} &= c_{12}(\bar{X}_5s_1 + \bar{Y}_5c_1) - s_{12}\bar{Z}_5 = c_5 \\ \bar{X}_3 &= s_{34}s_3 = s_3 \\ \bar{Y}_3 &= -(s_{23}c_{34} + c_{23}s_{34}c_3) = 0 \end{aligned} \tag{44}$$

Substituting equation 42 into equation 44 and then into equation 43 we get

$$\chi_2 = (s_5c_1 - s_3)/c_5 \tag{45}$$

From the trigonometric function one obtains

$$\begin{aligned} s_2 &= \frac{2\chi_2}{1 + \chi_2^2} \\ c_2 &= \frac{1 - \chi_2^2}{1 + \chi_2^2} \\ s_3 &= \pm \sqrt{1 - c_3^2} \end{aligned} \tag{46}$$

The direction cosines of unit vector  $Om_1$  are

$$\bar{Om}_1 = \begin{pmatrix} X_{21} \\ Y_{21} \\ Z_{21} \end{pmatrix} = \begin{pmatrix} \bar{X}_2c_1 - \bar{Y}_2s_1 \\ c_{15}(\bar{X}_2s_1 + \bar{Y}_2c_1) - s_{15}\bar{Z}_2 \\ s_{15}(\bar{X}_2s_1 + \bar{Y}_2c_1) + \theta_{15}\bar{Z}_2 \end{pmatrix} = \begin{pmatrix} s_2c_1 \\ c_2 \\ s_2s_1 \end{pmatrix} \tag{47}$$

where

$$\begin{aligned} \bar{X}_2 &= s_{23}s_2 = s_2 \\ \bar{Y}_2 &= s_{12}c_{23} + c_{12}s_{23}c_2 = 0 \\ \bar{Z}_2 &= c_{12}c_{23} - s_{12}s_{23}c_2 = -c_2 \end{aligned}$$

Finally, substituting equation (46) into equation (47) and considering  $s_3 = -1$ , the direction cosines of vector  $Om_1$  can be easily expressed as a function of input angles  $\theta_1$  and  $\theta_5$ . When  $\theta_1 = 0$ ,  $\bar{Om}_1 = (c_5 - s_5, 0)^T$ . When  $\theta_5 = 0$ ,  $\bar{Om}_1 = (c_5, 0, s_1)^T$ . This is obviously decoupled, which can also be shown by using the method described in section 5.

### 7. NUMERICAL EXAMPLES

The following 3-DOF spherical mechanism is used in a numerical example

$$\begin{aligned} \gamma_{11} = \gamma_{12} = \gamma_{13} = \gamma_{21} = \gamma_{22} = \gamma_{23} &= \pi/2 \\ \alpha_{11} = \alpha_{12} = \alpha_{21} = \alpha_{22} = \alpha_{31} = \alpha_{32} &= \pi/2 \end{aligned}$$

Using the formulas given in sections 2 to 4, the direct kinematics are solved for four cases:

Case 1:  $\hat{\theta}_1$  is input angle,  $\hat{\theta}_1 = 0$  to  $80^\circ$ ,  $\hat{\theta}_2 = 0$ ,  $\hat{\theta}_3 = 0$

Case 2:  $\hat{\theta}_1 = 30^\circ$ ,  $\hat{\theta}_2$  is input angle,  $\hat{\theta}_2 = 0$  to  $80^\circ$ ,  $\hat{\theta}_3 = 0$

Case 3:  $\hat{\theta}_1 = 30^\circ$ ,  $\hat{\theta}_2 = 0$ , and  $\hat{\theta}_3$  is input angle,  $\hat{\theta}_3 = 0$  to  $80^\circ$

Case 4:  $\hat{\theta}_1 = 30^\circ$ ,  $\hat{\theta}_2 = 30^\circ$ , and  $\hat{\theta}_3$  is input angle,  $\hat{\theta}_3 = 0$  to  $80^\circ$

where  $\hat{\theta}_i = \theta_i - 45^\circ$

The results are shown in Figure 9 and Figure 10. Figure 9 illustrates the change of angles between motive vectors  $M_i$  and stationary vectors  $B_i$  ( $i=1, 2, 3$ ), i.e., angles  $M_1 - B_1$ ,  $M_2 - B_2$ , and  $M_3 - B_3$  with the respective input angle. It is seen in Figure 9a that angles  $M_1 - B_1$  and  $M_2 - B_2$  remain constant and angle  $M_3 - B_3$  decreases linearly when input angle  $\hat{\theta}_1$  changes from 0 to  $80^\circ$ . These trends are consistent with physical understanding of the mechanism movement. Similarly,  $M_3 - B_3$  remains constant and  $M_1 - B_1$  decreases linearly for case 2 in Figure 9B in agreement with predictions based on physical understanding of the mechanism. Figure 10 illustrates the moving pyramid in 3-dimensional space. It is clear that, in case 1 (Figure 10a),

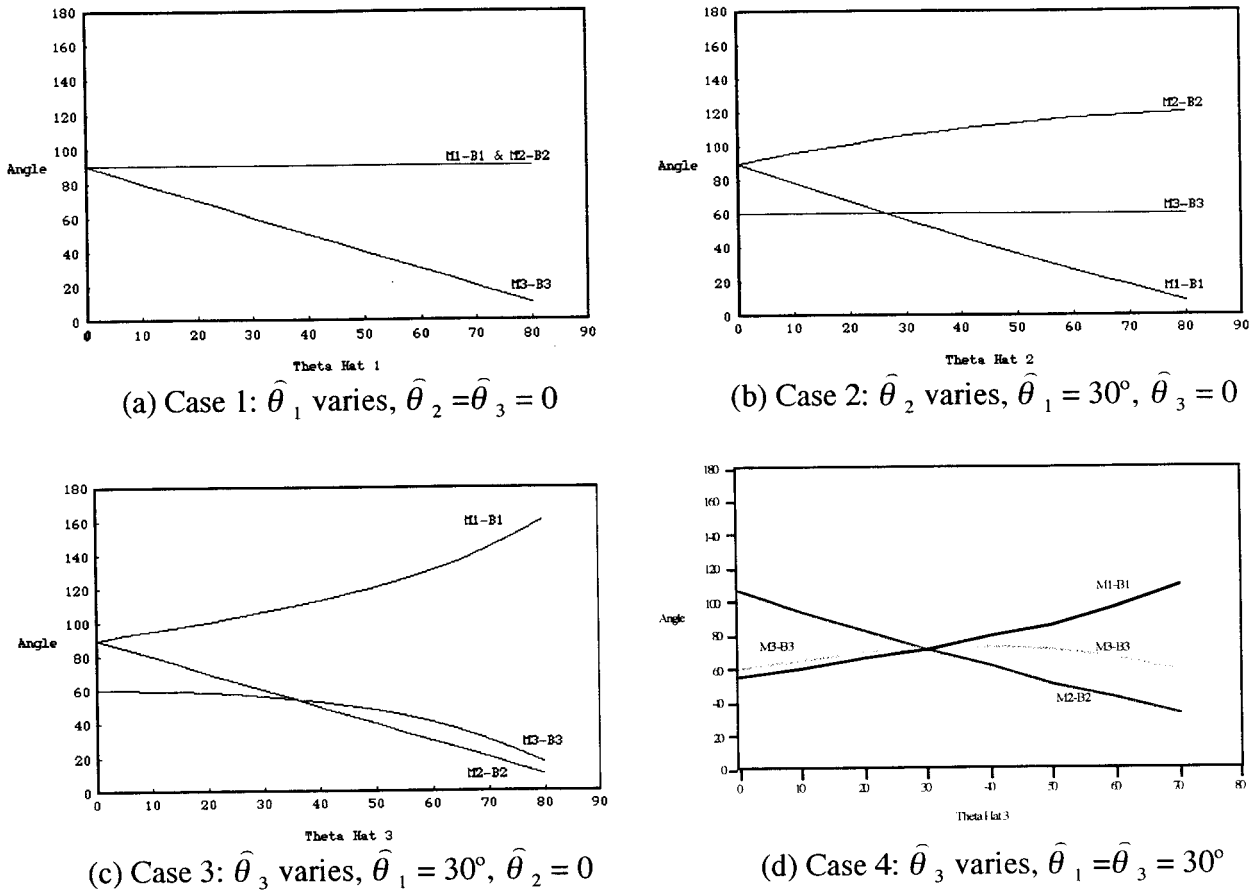


Fig. 9. Numerical Results of Angles Between Motive Vectors  $M_i$  and Stationary Vectors  $B_i$  ( $i=1,2,3$ ).

the moving pyramid rotates about  $OM_2$ . In case 3 (Figure 10b), none of the three edges of the moving pyramid serves as a stationary rotating axis for the moving pyramid.

**8. CONCLUSIONS**

In this paper a new method to derive the kinematics of a generalized 3-DOF spherical parallel manipulator is pre-

sented. This method is based on Duffy's theory and spherical trigonometry<sup>11</sup> which enables the derivation be more concise and uniform.

The kinematics of a special 3-DOF SPM with  $\gamma_1 = \gamma_2 = \pi/2$  and  $\alpha_1 = \alpha_2 = \pi/2$  is studied and three types of kinematic patterns are identified. In the case of any two of the three input angles are kept zero while the third one varies, the

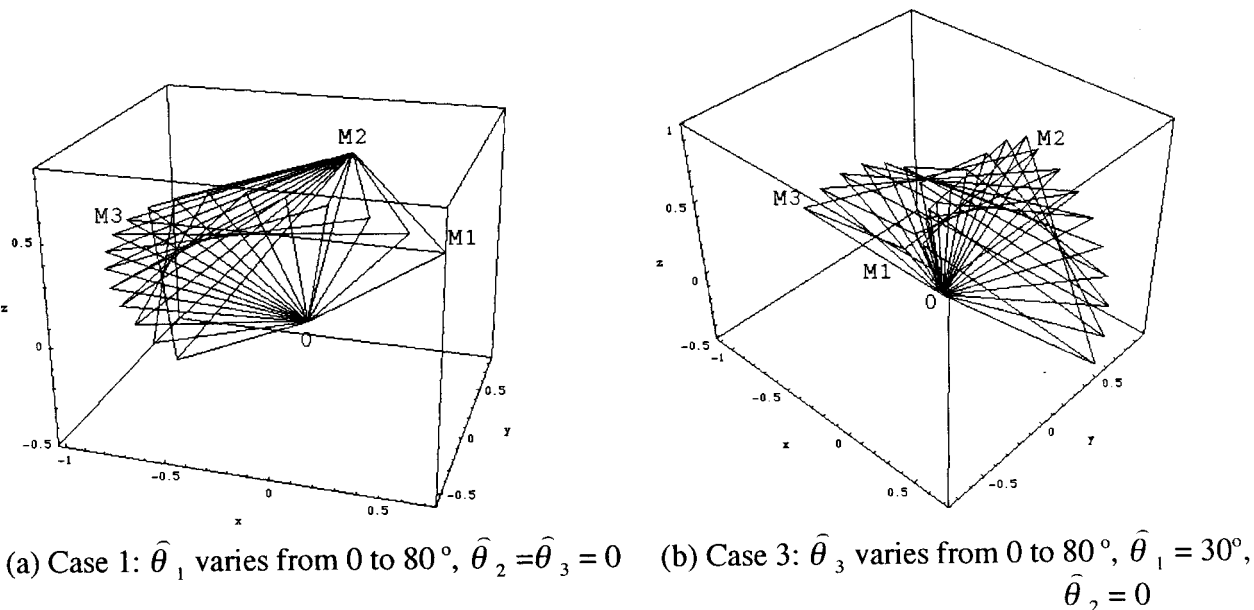


Fig. 10. Numerical Results of Movement History of the Moving Pyramid  $OM_1M_2M_3$ .

moving pyramid can rotate about one of its three orthogonal edges, and the rotated angle of the end effector will be just equal to the input angle. In the case of one of the input angles being kept at a non-zero position, one at the zero position, while the third varies, two possibilities exist. The edge  $Om_3$  can be a rotatable axis when the first input link,  $b_1c_1$ , is kept at the non-zero position, the third input link,  $b_3c_3$ , at the zero position, and the second one,  $b_2c_2$ , varies. On the contrary, none of the three pyramid's edges can be a rotatable axis when  $b_1c_1$  is kept at a non-zero position,  $b_2c_2$  at a zero position, and  $b_3c_3$  varies. In the case of two input angles being kept at non-zero positions, none of the three pyramid's edge can be the rotatable axis.

Another special 3-DOF SPM with  $\gamma_1 = \pi/2$ ,  $\gamma_{21} = 0$ ,  $\gamma_{22} = \gamma_{23} = \pi/2$ ,  $\alpha_1 = \alpha_2 = \pi/2$  is also studied. It is an entirely decoupled 3-DOF SPM. Two of the three inputs determine the orientation of the output  $Om_1$  in a three-dimensional space, and the third one alone determines the roll angle of the moving pyramid, which can be over  $2\pi$ .

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